



Thermo Scientific

Dionex IonPac™ CS17

Product Manual

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Product Manual

For

Thermo Scientific Dionex IonPac™ CS17 Analytical Column

2 x 250 mm, P/N 060561

4 x 250 mm, P/N 060557

Thermo Scientific Dionex IonPac CS17 Capillary Column

0.4 x 250 mm P/N 075774

Thermo Scientific Dionex IonPac CG17 Guard Column

2 x 50 mm, P/N 060563

4 x 50 mm, P/N 060560

Thermo Scientific Dionex IonPac CG17 Capillary Guard Column

0.4 x 50 mm, P/N 075775

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SECTION 1 – INTRODUCTION

The Dionex IonPac CS17 cation-exchange column has been designed specifically for the analysis of hydrophobic and/or polyvalent amines together with alkali metals, alkaline earth metals, and ammonium ions.

The Dionex IonPac CS17 stationary phase is a moderate capacity weak cation exchanger functionalized with carboxylic acid groups having a high selectivity for hydronium ions. It has both cation exchange and reverse phase properties. The macroporous polymeric substrate resin is first coated with a proprietary monomer so that when it is grafted with the functional monomer in a subsequent step, hydrophobic interactions with the amines are minimized. Consequently, many applications will only require a simple acidic eluent, without the need for organic solvent.

Methods that require eluent gradients and/or step changes of eluent concentration are especially suited on this column, as the background conductivity remains almost unchanged. The use of an Eluent Generator with an EGC MSA cartridge (P/N 058902) is highly recommended for minimum baseline shifts. A Cation Trap Column (P/N 066262 or 072079), is placed between the eluent pump and the eluent generator to trap any cationic impurities in the deionized water.

The CS17 is solvent-compatible with 100% aqueous eluents, 100% acetonitrile, 100% alcohols, 100% acetone, and 20% tetrahydrofuran without loss of performance.

The Dionex IonPac CS17 Capillary Column (0.4 x 250 mm) is packed with the same material as the equivalent standard bore version (producing the same performance as a 4 mm column) but requires less eluent consumption, thus reduces operating costs.

Read the system manuals. This manual assumes that you are familiar with the installation and operation of the Thermo Scientific Dionex Ion Chromatograph (IC). If you do not understand the operation of the system, take the time to familiarize yourself with the various system components before beginning an analysis. All instrument manual are available on the Dionex Reference Library CD-ROM supplied with this column.

You may need to make a liquid line fitting. The Dionex IonPac CS17 Analytical/Capillary Column and the Dionex IonPac CG17 Guard/Capillary Guard Column have 10-32 PEEK end fittings for use with ferrule/bolt liquid line fittings,. If you have an Ion Chromatograph with Tefzel® liquid lines having 1/2-28 ThermoFlare fittings, it will be necessary to obtain one or moiré Tefzel liquid lines with a PEEK bolt and ferrule fitting on one end and a 1/4-28 ThermoFlare fitting on the other end.



CAUTION

If ORGANIC SOLVENTS need to be used at ELEVATED TEMPERATURES (> 30 °C) in the eluent, ensure first that the chosen organic solvent's boiling point is well below the chosen elevated temperature. Furthermore, the generated pressure will depend on the % solvent level, flow rate, and temperature. Make sure this will not exceed the system's capabilities.

Table 1
Dionex IonPac CS17/CG17 Packing Specifications

Column	Particle Diameter μm	Substrate X-Linking %	Column Capacity $\mu\text{eq/column}$	Functional Group	Hydrophobicity
Dionex IonPac CS17 Capillary Column 0.4 x 250 mm	6.5	55	14.5	Carboxylic acid	Very Low
Dionex IonPac CG17 Capillary Guard Column 0.4 x 50 mm	6.5	55	2.9	Carboxylic acid	Very Low
Dionex IonPac CS17 Analytical Column 2 x 250 mm	6.5	55	363	Carboxylic acid	Very Low
Dionex IonPac CG17 Guard Column 2 x 50 mm	6.5	55	73	Carboxylic acid	Very Low
Dionex IonPac CS17 Analytical Column 4 x 250 mm	7.0	55	1450	Carboxylic acid	Very Low
Dionex IonPac CG17 Guard Column 4 x 50 mm	7.0	55	290	Carboxylic acid	Very Low

Table 2
Dionex IonPac CS17/CG17 Operating Parameters

Column	Typical Back Pressure at Standard Flow Rate psi (MPa)	Standard Flow Rate mL/min	Maximum Flow Rate mL/min
Dionex IonPac CS17 0.4 mm Capillary Column	$\leq 1,400$ (9.65)	0.010	0.016
Dionex IonPac CG17 0.4 mm Capillary Guard Column	≤ 400 (2.75)	0.010	0.016
Dionex IonPac CS17 + CG17 0.4 mm Columns	$\leq 1,800$ (12.41)	0.010	0.016
Dionex IonPac CS17 2-mm Analytical Column	$\leq 1,600$ (11.03)	0.25	0.40
Dionex IonPac CG17 2-mm Guard Column	≤ 400 (2.75)	0.25	0.40
Dionex IonPac CS17 + CG17 2-mm Columns	$\leq 2,000$ (13.77)	0.25	0.40
Dionex IonPac CS17 4 mm Analytical Column	$\leq 1,400$ (9.65)	1.0	1.60
Dionex IonPac CG17 4 mm Guard Column	≤ 400 (2.75)	1.0	1.60
Dionex IonPac CS17 + CG17 4 mm Columns	$\leq 1,800$ (12.41)	1.0	1.60

**NOTE**

For assistance, contact Technical Support for Dionex Products. In the U.S., call 1-800-346-6390. Outside the U.S., call the nearest Thermo Fisher Scientific office.

SECTION 2 – ION CHROMATOGRAPHY SYSTEMS

The proper configuration of an Ion Chromatography System (ICS) in 2-mm or 4-mm format is based on the ratio of the 2-mm to 4-mm column cross-sectional area (a factor of 1/4). The selected format will affect the type of pump recommended. A gradient pump is designed to blend and pump isocratic, linear, or gradient mixtures of up to four mobile phase components at precisely controlled flow rates. An isocratic pump is for applications not requiring gradient and multi-eluent proportioning capabilities. Both are offered in either standard bore or microbore options.

- For an ICS in 2-mm format, a microbore isocratic pump, standard bore isocratic pump, microbore gradient pump, or standard bore gradient pump is recommended.
- For an ICS in 4-mm format, a standard bore isocratic pump or standard bore gradient pump is recommended.
- For an ICS in 0.4-mm format, a Capillary IC system such as the Thermo Scientific Dionex ICS-5000 system is recommended.

See Appendix C, "Configuration" for specific recommended settings and parts including pumps, eluent flow rate, Thermo Scientific Dionex Self-Regenerating Suppressor (Dionex SRS), Thermo Scientific Dionex MicroMembrane Suppressor (Dionex MMS), Thermo Scientific Dionex Capillary Electrolytic Suppressor (Dionex CES), Thermo Scientific Dionex Atlas Electrolytic Suppressor (Dionex AES), injection loop, system void volume, detectors, and tubing back pressure.

SECTION 3 – INSTALLATION

3.1. System Requirements

3.1.1. System Requirements for 0.4 mm Operation

The Dionex IonPac CS17 0.4-mm Capillary Guard and Capillary Columns are designed to be run on a Capillary Ion Chromatograph equipped with Suppressed Conductivity detection. It is recommended to run the Capillary Column only on the Dionex ICS-5000 Capillary System for best performance. Use only precut 0.4-mm tubing with the Dionex ICS-5000 Capillary System.

3.1.2. System Requirements for 2-mm Operation

The Dionex IonPac CS17 2-mm Guard Column and Analytical Column are designed to be run on any Dionex ICS Ion Chromatograph equipped with suppressed conductivity detection.

3.1.3. System Requirements for 4-mm Operation

The Dionex IonPac CS17 4-mm Guard and Analytical Columns are designed to be run on any Dionex ICS Ion Chromatograph equipped with suppressed conductivity detection.

3.1.4. System Void Volume

When using 2-mm columns, it is particularly important to minimize system void volume. The system void volume should be scaled down to at least 1/4 of the system volume in a standard 4-mm system. For best performance, all of the tubing installed between the injection valve and detector should be 0.005" (P/N 044221) ID PEEK tubing, for a 2-mm system. For a 4-mm system, 0.010" ID PEEK tubing (P/N 042260) is recommended; 0.012" Tefzel tubing may be used, but peak efficiency will be compromised, which may also result in decreased peak resolution. Minimize the lengths of all connecting tubing and the tubing must be cut with a straight edge, NOT slanted. Remove all unnecessary switching valves and couplers. Make sure that a 2-mm Gradient Mixer is used (and not a 4-mm Gradient Mixer) when using 2-mm columns. Any void volumes and eddies will result in analyte dispersion, which produces poor peak efficiencies.

3.2. Installing the Dionex CR-CTC Trap Column for Use with Dionex EGC MSA Cartridge

For Dionex IonPac CS17 applications using the Thermo Scientific Dionex EGC MSA cartridge, a Thermo Scientific Dionex CR-CTC Continuously Regenerated Cation Trap Column (P/N 066262 or 072079) may be installed at the Dionex EGC eluent outlet to remove trace level cationic contaminants such as ammonium from the carrier deionized water. See the Dionex CR-CTC Product Manual (Document No. 031910) for instructions. As an alternative, the Dionex CTC-1 Trap Column (P/N 040192) can be used. The Thermo Scientific Dionex CTC-1 Trap Column will require off-line regeneration.

3.3. Installing the Dionex CTC-1 Cation Trap Column for Eluent Step Change or Gradient Operation

For gradient operation, a Dionex Cation Trap Column (Dionex CTC-1, P/N 040192, for 4-mm Dionex IonPac CS17 or Dionex CTC (2-mm), P/N 043132 for 2-mm Dionex IonPac CS17) is installed between the gradient pump and the injection valve. Remove the high pressure gradient mixer if present. The Dionex CTC is filled with high capacity cation exchange resin which helps to minimize the baseline shift caused by increasing cationic contaminant levels in the eluent as the ionic concentration of the eluent is increased over the course of the gradient analysis. To install the Dionex CTC, complete the following steps:

- A. **Remove the Gradient Mixer.** It is installed between the gradient pump pressure transducer and the injection valve.
- B. **Connect the gradient pump directly to the Dionex CTC.** Connect a waste line to the Dionex CTC outlet and direct the line to a waste container.
- C. **Flush the Dionex CTC.** *Note that with the guard and analytical/capillary columns out of line, there is no need for flow rate restrictions.* For the Dionex CTC (2-mm), use 50 mL of a 10x eluent concentrate of the strongest eluent required by the application at a flow rate of 0.5 mL/min. For the Dionex CTC-1 (4-mm) use 200 mL of a 10x eluent concentrate of the strongest eluent required by the application at a flow rate of 2.0 mL/min.
- D. **Rinse the Dionex CTC.** Use the strongest eluent that will be used during the gradient analysis.
- E. **Reconnect the Dionex CTC.** Connect the Dionex CTC to the eluent line that is connected to the injection valve inlet.

The background conductivity of your system should be less than 0.5 μS when 6 mN sulfuric acid (H_2SO_4) or methanesulfonic acid (MSA) is being pumped through the chromatographic system with the Dionex CSRS in-line and properly functioning. The baseline shift should be no greater than 0.1 μS during a gradient concentration ramp from 10 to 40 mM methanesulfonic acid (MSA). If the baseline shifts are greater than 0.2 μS after equilibration, the Dionex CTC should be cleaned using steps A - E above.

3.4. The Injection Loop

3.4.1. The 0.4-mm System Injection Loop, 0.4 μL Internal Loop

For most applications on a 0.4-mm capillary system, a 0.4 μL injection loop is sufficient. Generally, you should not inject more than 0.5 nanomoles total cation concentration onto the 0.4-mm capillary column. Injecting a larger number of moles of a sample can result in overloading the column which can affect the detection linearity. For low concentrations of analytes, larger injection loops can be used to increase sensitivity.

3.4.2. The 2-mm System Injection Loop, 2 - 15 μL

For most applications on a 2-mm analytical system, a 2 - 15 μL injection loop is sufficient. Generally, you should not inject more than 12.5 nanomoles of any one analyte onto a 2-mm analytical column. Injecting larger number of moles of a sample can result in overloading the column which can affect the detection linearity. For low concentrations of analytes, larger injection loops can be used to increase sensitivity. The Dionex IonPac CS17 2-mm requires a microbore system configuration. Install an injection loop one-fourth or less (<15 μL) of the loop volume used with a 4-mm analytical system (Section 2, "Ion Chromatography Systems").

3.4.3. The 4-mm System Injection Loop, 10 - 50 µL

For most applications on a 4-mm analytical system, a 10 - 50 µL injection loop is sufficient. Generally, you should not inject more than 50 nanomoles of any one analyte onto the 4-mm analytical column. Injecting larger number of moles of a sample can result in overloading the column which can affect the detection linearity. For low concentrations of analytes, larger injection loops can be used to increase sensitivity.

3.5. Sample Concentration

Trace cation concentrators are used primarily in high purity water analysis. The function of the trace cation concentrator in these applications is to strip ions from a measured volume of a relatively clean aqueous sample matrix. This can be accomplished by replacing the sample loop with the concentrator column, then pumping (and concentrating) large volumes of the sample onto a concentrator column. The sample should be pumped into the concentrator column in the OPPOSITE direction of the eluent flow, otherwise the chromatography will be compromised. This process “concentrates” all cationic analyte species onto the Dionex Trace Cation Concentrator (Dionex TCC-LP1, Dionex TCC-ULP1, Dionex TCC-XLP1) leading to a lowering of detection limits by 2-5 orders of magnitude. The unique advantage of the Dionex Trace Cation Concentrator for the analytical chemist in these applications is the capability of performing routine trace analyses of sample matrix ions at ng/L levels without extensive and laborious sample pretreatment.

Another advantage of the Dionex TCC-LP1, Dionex TCC-ULP1, and Dionex TCC-XLP1 is that because of their low backpressure, samples can be preconcentrated using a hand-held syringe.

The Dionex IonPac CG17 Guard Column or the Dionex Low-Pressure Trace Cation Concentrator (Dionex TCC-LP1, P/N 046027) should be used for sample concentration with the Dionex IonPac CS17 4-mm or the CS17 2-mm Analytical Columns. For trace cation concentration with the Dionex IonPac CS17 0.4 mm Column, use Dionex IonPac CG17 Guard Column or the the Dionex IonSwift MCC-100 Concentrator Column (0.5 x 80 mm, P/N 075462).

For more detailed information on sample concentration techniques for high sensitivity work and a detailed discussion of cation concentration techniques refer to:

- Section 3, “Operation,” of the Thermo Scientific Dionex Trace Cation Concentrator Low Pressure (Dionex TCC-LP1), Dionex Ultra Low Pressure (Dionex TCC-ULP1) and Dionex Extremely Low Pressure (Dionex TCC-XLP1) Column Product Manual (Document No. 034973),
- Section 3, “Operation” of the Thermo Scientific Dionex Monolith Anion Concentrator Column (Dionex IonSwift MCC-100 / Dionex IonSwift MCC-200) Column Manual (Document No. 065411).



WARNING

The Dionex Trace Cation Concentrator (Dionex TCC-2, P/N 043103) should not be used for sample concentration with the Dionex IonPac CS17 column. The Dionex TCC-2 column packing is a strong cation exchange resin functionalized with sulfonic acid. The recommended Dionex IonPac CS17 eluents will not properly elute ions concentrated on this column.

3.6. Dionex IonPac CG17 Guard/Capillary Guard Column

A Dionex IonPac CG17 Guard/Capillary Guard Column is normally used with the Dionex IonPac CS17 Analytical/Capillary Column. Retention times will increase by approximately 20% when a guard column is placed in –line prior to the analytical/capillary column. A guard column is placed prior to the analytical/capillary column to prevent sample contaminants from eluting onto the analytical/capillary column. Cleaning or replacing a guard column is more economical than replacing an analytical/capillary column. For maximum life of the analytical/capillary column, the guard column should be changed or replaced as part of a regular maintenance schedule or at the first sign of performance deterioration. Use the test chromatogram that is shipped with the analytical/capillary column or the initial application run as a performance benchmark.

3.7. Eluent Storage

Dionex IonPac CS17 columns are designed to be used with acid eluent systems. Storage under a helium atmosphere ensures contamination free operation and proper pump performance (nitrogen can be used if eluents do not contain solvents). The recommended column storage solution is 6 mM MSA. Eluent storage bottles made of glass should be avoided as sodium contamination will occur.

3.8. Dionex Cation Self-Regenerating Suppressor and Dionex Cation Capillary Electrolytic Suppressor Requirements

A Dionex Cation Self-Regenerating Suppressor (Dionex CSRS 300, 2-mm or 4-mm respectively) should be used for 2-mm and 4-mm applications that require suppressed conductivity detection. A Dionex Cation Capillary Electrolytic Suppressor (Dionex CCES 300) should be used for the 0.4 mm capillary applications that require suppressed conductivity. They are compatible with solvent containing eluents and aqueous ionic eluents of all concentrations with which the systems and columns are compatible. Aqueous ionic eluents can be used in all Dionex CSRS 300 and Dionex CCES 300 modes of operation.

Solvent containing eluents must be used in the Chemical Suppression Mode using either the Dionex CSRS 300 or Dionex Cation MicroMembrane Suppressor (Dionex CMMS 300). (If the Dionex CSRS 300 is used with solvents, be sure to use TBAOH as regenerant and with no current applied to the Dionex CSRS 300 suppressor).



CAUTION

When the oven is operated at > 40 °C, the suppressor should be placed outside the oven.

For Dionex IonPac CS17 0.4-mm Capillary Column, use the Dionex CCES 300 (0.4-mm, P/N 072053).

For Dionex IonPac CS17 4-mm Analytical Column, use the Dionex CSRS 300 (4-mm, P/N 064556).

For Dionex IonPac CS17 2-mm Analytical Column, use the Dionex CSRS 300 (2-mm, P/N 064557).

For detailed information on the operation of the Dionex Cation Self-Regenerating Suppressor, see Document No. 031139, “Product Manual for the Thermo Scientific Dionex Cation Self-Regenerating Suppressor 300, the Dionex CSRS 300 (4-mm) and the Dionex CSRS 300 (2-mm).” For detailed information on the operation of the Dionex Cation Capillary Electrolytic Suppressor, see Document No. 065386, the “Product Manual for the Thermo Scientific Dionex Cation Capillary Electrolytic Suppressor” (Dionex CCES).

3.9. Dionex Cation Atlas Electrolytic Suppressor Requirements

A Dionex Cation Atlas Electrolytic Suppressor, CAES (P/N 056118), may be substituted for the Dionex CSRS 300 for applications up to 25 µeq/min. For detailed information on the operation of the Dionex Cation Atlas Electrolytic Suppressor, see Document No. 031770, the “Product Manual for the Thermo Scientific Dionex Cation Atlas Electrolytic Suppressor.”

3.10. Dionex Cation MicroMembrane Suppressor Requirements

A Dionex Cation Self-Regenerating Suppressor, Dionex CSRS 300, should be used for applications that require suppressed conductivity detection. It is compatible with all solvents <40% in the AutoSuppression External Water Mode (see Section 3.7, “Dionex Cation Self-Regenerating Suppressor Requirements”).

A Dionex Cation MicroMembrane Suppressor, Dionex CMMS, may be substituted for the Dionex CSRS 300 when solvents >40% are present in the eluent. Use a Dionex CMMS 300 4-mm (P/N 064560) with the Dionex IonPac CS17 4-mm column. Use a Dionex CMMS 300 2-mm (P/N 064561) with the Dionex IonPac CS17 2-mm column. For detailed information on the operation of the Dionex Cation MicroMembrane Suppressor, see Document No. 034359, the “Product Manual for the Thermo Scientific Dionex Cation MicroMembrane Suppressor 300 (Dionex CMMS 300).” This suppressor can only be used in the Chemical Suppression Mode.

3.11. Using Displacement Chemical Regeneration (DCR) with the Chemical Suppression Mode

The Displacement Chemical Regeneration (DCR) Mode is recommended for chemical suppression of organic solvent-containing-eluent using tetrabutylammonium hydroxide (TBAOH) and the Dionex Cation MicroMembrane Suppressor (Dionex CMMS 300). See the DCR kit manual, Document P/N 031664, for details.

3.12. Using Dionex AutoRegen™ with the Chemical Suppression Mode

A Thermo Scientific Dionex AutoRegen Accessory (P/N 039594) is recommended with eluents that contain organic solvents other than acetonitrile. It should be used with the Dionex CMMS 300. The Dionex AutoRegen Accessory saves regenerant preparation time and reduces regenerant consumption and waste.



CAUTION

Acetonitrile is not compatible with the Thermo Scientific Dionex AutoRegen Cation Regenerant Cartridge. The acetonitrile diffuses into the TBAOH regenerant, concentrates during recirculation and eventually hydrolyzes to acetate and ammonia, depleting the capacity of the Dionex AutoRegen Cation Regenerant Cartridge. If acetonitrile is used with suppressed conductivity, a pressurized vessel rather than the AutoRegen must be used.

When using the Dionex AutoRegen System, the regenerant passes over the hydroxide form anion exchange resin in the Dionex AutoRegen Cation Regenerant Cartridge where specific anionic contaminants (such as chloride ions) are continuously removed from the regenerant (TBAOH) to restore the salt form of the regenerant to the base form. If solvents are used in the eluent, ionic contaminants from the solvent component of the eluent which are not removed by the Dionex AutoRegen Regenerant Cartridge slowly accumulate in the regenerant. This results in slowly increasing background conductivity. The rate at which the background conductivity increases versus the required analysis sensitivity will determine how often the regenerant must be changed. It is not necessary to change the Dionex AutoRegen Regenerant Cartridge until it is completely expended.

Use Thermo Scientific Dionex Cation Regenerant Solution (Dionex TBAOH, 0.1 M tetrabutylammonium hydroxide, P/N 039602). This ensures maximum system performance. If you are using the Dionex AutoRegen Accessory (P/N 039594) equipped with a Dionex AutoRegen Cation Regenerant Cartridge (P/N 039563), prepare 0.5 to 1.0 liter of the regenerant. If you plan to use a pressurized vessel, prepare several liters.

Equilibrate the Dionex AutoRegen Cation Regenerant Cartridge to new regenerant. When replacing the recycled regenerant, the first 200 mL of the regenerant should be pumped to waste before recycling of the regenerant is started. Utilizing the Dionex AutoRegen in this manner will allow the use of high regenerant flow rates with the minimum of consumption and waste.

Increase the regenerant flow rate for gradient analysis. To minimize the baseline shift when performing an analysis that requires a sulfuric acid or methanesulfonic acid step or linear gradient, a high regenerant flow rate (10–15 mL/min) is required.

3.13. Detector Requirements

See Section 2, “Ion Chromatography Systems” for 2-mm, 4-mm and 0.4-mm system detector, cell and thermal stabilizer requirements.

3.14. Installation of the Capillary Column

1. Before installing the new separator column, cut off the column label and slide it into the holder on the front of the cartridge (see Figure 6).
2. For reference, Figure 1 shows the column cartridge after installation of both a capillary guard column and a capillary separator column. Figure 2 shows the column cartridge after installation of only a capillary separator column.

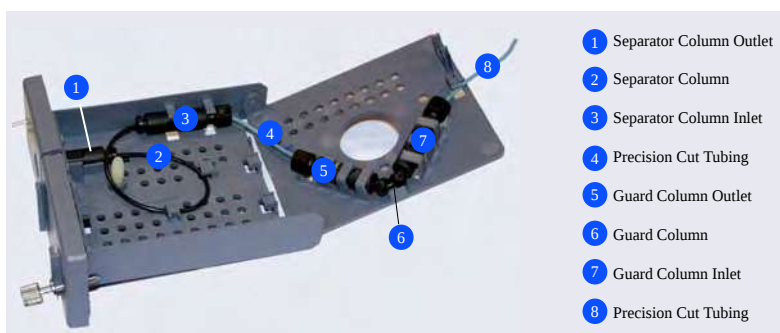


Figure 1
Separator and Guard Columns Installed in Column Cartridge

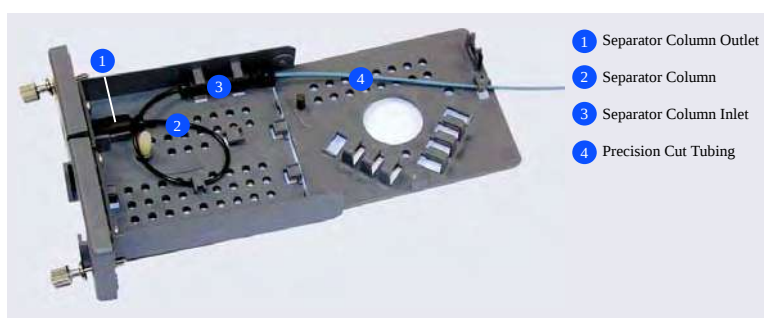


Figure 2
Separator Column Only Installed in Column Cartridge

3. Locate the Thermo Scientific Dionex IC Cube Tubing Kit (P/N 072186) that is shipped with the Thermo Scientific Dionex IC Cube. The tubing kit includes the following items:

Table 3
Contents of the Dionex IC Cube Tubing Kit (P/N 072186)

Part Number	Part	Length / Quantity	Used To Connect...
072188	Precision cut 0.062-mm (0.0025-in) ID PEEK tubing, blue	65 mm (2.56 in)	50 mm guard column outlet to 250 mm separator column inlet
072189	Precision cut 0.062-mm (0.0025-in) ID PEEK tubing, blue, labeled VALVE PORT 3	115 mm (4.53 in)	Guard column inlet to injection valve
074603	Precision cut 0.062-mm (0.0025-in) ID PEEK tubing, blue	75 mm (2.93 in)	35 mm guard column outlet to 150 mm separator column inlet
072187	Precision cut 0.062-mm (0.0025-in) ID PEEK tubing, blue, labeled VALVE PORT 3	210 mm (8.27 in)	Separator column inlet to injection valve (if a guard column is not present)
042690	0.25-mm (0.010-in) ID PEEK tubing, black	610 mm (24 in)	EG degas cartridge REGEN OUT to waste (if an EG is not present)
072949	Fitting bolt, 10-32 hex double-cone (smaller), black	3	Connect precision cut 0.062-mm (0.0025-in) ID PEEK tubing
043275	Fitting bolt, 10-32 double-cone (larger), black	1	Connect 0.25-mm (0.010-in) ID PEEK tubing (black)
043276	Ferrule fitting, 10-32 double-cone, tan	4	Use with both sizes of fitting bolts

4. Refer to the following figures for the precision cut tubing required for your configuration:

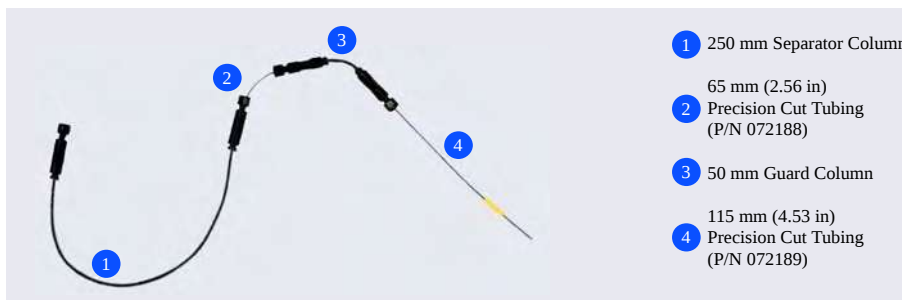


Figure 3
Tubing Connections for 250-mm Separator Column and 50-mm Guard Column

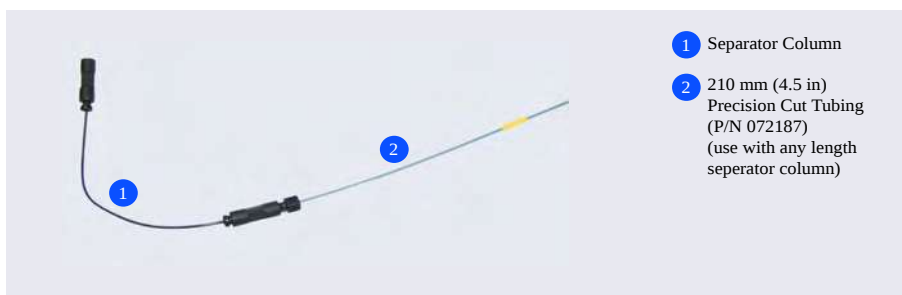


Figure 4
Tubing Connections for Separator Column Only

5. Lift up the lid of the column cartridge to open it.
6. Remove the fitting plug from the outlet fitting on the separator column. Orient the fitting with a flat side up (see Figure 5) and push the fitting into the opening at the front of the column cartridge until it stops.



Figure 5
Column Outlet Fitting Installed in Column Cartridge

7. Coil the separator column tubing inside the cartridge as shown in Figure 1 or Figure 2. Secure the column tubing and the inlet fitting in the clips on the column cartridge.
8. Secure the inlet and outlet fittings on the guard column (if used) in the column clips on the lid of the column cartridge.
9. Route the guard column inlet tubing (if used) or the separator column inlet tubing through the clip on the top edge of the column cartridge lid.
10. Close the lid (you should hear a click) and route the tubing into the slot on the front of the column cartridge (see Figure 6).

**NOTE**

If the columns are installed correctly, the cartridge lid snaps closed easily. If the lid does not close easily, do not force it. Open the lid and verify that the columns and tubing are installed correctly and secured in the clips.



Figure 6
Column Cartridge Closed

SECTION 4 – OPERATION

4.1. General Operating Conditions

Column:	0.4-mm:	Dionex IonPac CS17 0.4-mm Capillary Column + Dionex IonPac CG17 0.4-mm Capillary Guard Column
	2-mm:	Dionex IonPac CS17 2-mm Analytical Column + Dionex IonPac CG17 2-mm Guard Column
	4-mm:	Dionex IonPac CS17 4-mm Analytical Column + Dionex IonPac CG17 4-mm Guard Column
Sample Volume:	0.4-mm:	0.4 µL Loop
	2-mm:	6.2 µL Loop + 0.8 µL Injection valve dead volume
	4-mm:	25 µL Loop + 0.8 µL Injection valve dead volume
Eluent:		6 mM Methanesulfonic acid (MSA)
Eluent Flow Rate:	0.4-mm:	0.010 mL/min
	2-mm:	0.25 mL/min
	4-mm:	1.0 mL/min
Temperature:		30 °C
Dionex SRS Suppressor:		Dionex Cation Self-Regenerating Suppressor, Dionex CSRS 300 (2-mm or 4-mm) Dionex Cation Capillary Electrolytic Suppressor, Dionex CCES 300 (0.4-mm) AutoSuppression Recycle Mode
or Dionex AES Suppressor:		Dionex Cation Atlas Electrolytic Suppressor, Dionex CAES (for 2-mm or 4-mm only)
or Dionex MMS Suppressor:		Dionex Cation MicroMembrane Suppressor, Dionex CMMS 300 (for 2-mm or 4-mm only)
Dionex MMS Regenerant:		Tetra butyl ammonium hydroxide (TBAOH) Use Dionex Cation Regenerant Solution (P/N 039602)
Dionex CMMS Mode:		Dionex Displacement Chemical Regeneration (Dionex DCR)
Expected Background Conductivity:		< 0.3 µS in the suppressed mode
Storage Solution:		Eluent

4.2. Dionex IonPac CS17 Operation Precautions



CAUTION

Operate below 3,000 psi (20.68 MPa).

Filter and Degas Eluents.

Filter Samples.

Eluent pH between 0 and 7.

Sample pH between 0 and 14.

0.016 mL/min maximum flow rate for 0.4-mm columns.

0.5 mL/min maximum flow rate for 2-mm columns.

1.6 mL/min maximum flow rate for 4-mm columns.

Max column oven temperature is ≤ 60 °C

4.3. Chemical Purity Requirements

Obtaining reliable, consistent, and accurate results requires eluents that are free of ionic impurities. Chemicals, solvents and deionized water used to prepare eluents must be of the highest purity available. Low trace impurities and low particle levels in eluents also help to protect your ion exchange columns and system components. Thermo Fisher Scientific cannot guarantee proper column performance when the quality of the chemicals, solvents and water used to prepare eluents has been compromised.

4.3.1. Deionized Water

The deionized water used to prepare eluents should be Type I Reagent Grade Water with a specific resistance of 18.2 megohm-cm. The deionized water should be free of ionized impurities, organics, microorganisms and particulate matter larger than 0.2 µm. Filter water with a 0.2 µm filter. Bottled HPLC-Grade Water (with the exception of Burdick & Jackson) should not be used since most bottled water contains an unacceptable level of ionic impurities.

4.3.2. Inorganic Chemicals

Reagent Grade inorganic chemicals should always be used to prepare ionic eluents. Whenever possible, inorganic chemicals that meet or surpass the latest American Chemical Society standard for purity should be used. These inorganic chemicals will detail the purity by having an actual lot analysis on each label. The following chemicals will perform reliably:

- A. Use Fluka or Aldrich Methanesulfonic Acid (MSA) (>99% pure) or Thermo Scientific Dionex Methanesulfonic Acid Concentrate (0.4 M) P/N 057562 or Thermo Scientific Dionex Methanesulfonic Acid (15.4 M) P/N 033478.
- B. Use Dionex Cation Regenerant Solution, tetrabutylammonium hydroxide (Dionex TBAOH), P/N 039602, to ensure maximum system performance when operating with a Dionex CMMS 300, or a Dionex CSRS 300 in the Chemical Suppression Mode. For the Dionex DCR Mode, use Dionex TBAOH (P/N 057561).
- C. Use deionized water with a specific resistance of 18.2 megohm-cm to make all standards and eluents.

4.3.3. Solvents

Solvents can be added to the ionic eluents used with Dionex IonPac CS17 columns to modify the analytes retention in the column, to improve sample solubility, or to clear the column from hydrophobic contaminants. The solvents used must be free of ionic impurities. However, since most manufacturers of solvents do not test for ionic impurities, it is important that the highest grade of solvents available be used. Currently, several manufacturers make ultrahigh purity solvents that are compatible for HPLC and spectrophotometric applications. These ultrahigh purity solvents will usually ensure that your chromatography is not affected by ionic impurities in the solvent. Currently at Thermo Fisher Scientific, we have obtained consistent results using Optima® Solvents by Fisher Scientific.

When using a solvent in an ionic eluent, column back pressures will depend on the solvent used, concentration of the solvent, the ionic strength of the eluent, the column, the temperature, and the flow rate used. It is recommended to first add 5% solvent to the eluent and rinse the column with it at half the standard flow rate for 15 minutes. The column back pressure will vary as the composition of water-solvent mixture varies. The practical back pressure limit for the Dionex IonPac CS17 columns is 3,000 psi (20.68 MPa). The Dionex IonPac CS17 is compatible with the HPLC solvents listed in Table 4, "HPLC Solvents for Use with the Dionex IonPac CS17 Columns." Solvents and water should be premixed in concentrations which allow proper mixing by the pump and to minimize outgassing. Ensure that all of the inorganic chemicals are soluble in the highest solvent concentration to be used during the analysis.



NOTE *At a characteristic concentration range of organic solvent in the eluent, the column back pressure may more than double. If this is the case, you should decrease the eluent flow rate to allow use of the eluent containing solvent in this concentration range.*

Table 4
HPLC Solvents for Use with Dionex IonPac CS17 Columns

Solvent	Maximum Operating Concentration
Acetonitrile	100%
Acetone	100%
Alcohol	100%
Tetrahydrofuran	20%

4.4. Preparation of Eluent Stock Solution Concentrates



CAUTION

Sulfuric acid (H₂SO₄) is very corrosive. Methanesulfonic acid (MSA) is also a corrosive and a strong irritant.



WARNING

*Avoid breathing the vapors.
Always use these reagents in a fume hood. Wear gloves and goggles.*

4.4.1. 1.0 N Methanesulfonic Acid (MSA) Stock Solution

- A. 1.0 N methanesulfonic acid stock solution can be prepared as follows:
- B. Weigh out 96.10 g of methanesulfonic acid (MSA, > 99%, P/N 033478).
- C. Carefully add this amount to a 1-liter volumetric flask containing about 500 mL of deionized water.
- D. Dilute to the mark and mix thoroughly.

4.4.2. 0.4 N Dionex Methanesulfonic Acid (MSA) Eluent Concentrate

0.4 N Dionex Methanesulfonic Acid Eluent Concentrate (P/N 057562 or package of 4, P/N 057568) is available from Thermo Scientific.

4.4.3. 1.0 N Sulfuric Acid Stock Solution

This solution will be used in the preparation of each of the eluents in Section 5, “Example Applications”, when it is designed to replace MSA eluents with sulfuric acid eluents.

Calculate the amount (in grams) of concentrated sulfuric acid (H_2SO_4) that you need to add to a 1 liter volumetric flask by using the % H_2SO_4 composition stated on the label of the particular bottle of H_2SO_4 you are using. For example, if the H_2SO_4 concentration is 98%, you need to weigh out 50.04 grams of concentrated H_2SO_4 . Carefully add this amount of H_2SO_4 to a 1-liter volumetric flask containing about 500 mL of deionized water with a specific resistance of 18.2 megohm-cm. Dilute to the 1 liter mark and mix thoroughly.

In other words:

$$1\text{M H}_2\text{SO}_4 = 2.0\text{ N H}_2\text{SO}_4$$

$$\text{FW of H}_2\text{SO}_4 = 98.08\text{ g}$$

$$\text{H}_2\text{SO}_4\text{ concentration} = 98\%$$

Therefore, to prepare 1 L of a 1 N H_2SO_4 solution, weigh out:

$$\frac{1\text{ liter}}{1\text{ mole}} \times \frac{98.08\text{ g}}{2\text{ Eq}} \times \frac{1\text{ mole}}{1\text{ liter}} \times \frac{1\text{ mole}}{98\text{ g}} \times 100\text{ g} = 50.04\text{ g}$$

4.4.4. Eluent Preparation

Eluent: X mN Sulfuric Acid (H_2SO_4) or Methanesulfonic acid (MSA)

Using the table below, pipet x.0 mL of the 1.0 N H_2SO_4 or 1.0 N MSA eluent concentrate (see Section 5.1, “Preparation of Eluent Stock Solution Concentrates”) into a 1-L volumetric flask. Dilute to 1-L using deionized water with a specific resistance of 18.2 megohm-cm. Degas the eluent.

Table 5
mN Eluents from Stock Solutions

MSA/ H_2SO_4	
mN	#mL
4	4.0
10	10.0
16	16.0
18	18.0
20	20.0
22	22.0
24	24.0
30	30.0
40	40.0
100	100.0

4.5. Making and Using Eluents that Contain Solvents

**NOTE**

When purging or degassing eluents containing solvents, do not purge or degas the eluent excessively since it is possible that a volatile solvent can be "boiled" off from the solution. Always degas and store all eluents in plastic eluent bottles pressurized with helium. Only helium can be used to purge and degas ionic eluents containing solvents, since nitrogen is soluble in solvent containing eluents.

When mixing solvents with water remember to mix solvent with water on a volume to volume basis. If a procedure requires an eluent of 20% acetonitrile, prepare the eluent by adding 200 mL of acetonitrile to an eluent reservoir. Then add 100 mL of deionized water at a time to the acetonitrile in the reservoir and fill it up to the 1 liter mark. Using this procedure to mix solvents with water will ensure that a consistent true volume/volume eluent is obtained. Premixing water with solvent will minimize the possibility of outgassing.

Avoid creating high viscosity pressure fronts that may disrupt the column packing when the eluent solvent component is added or changed. To do this, equilibrate the column at half its standard flow rate for approximately 10 minutes with an eluent containing only 5% of the current solvent type. Exchange this eluent for an eluent with 5% of the new solvent type and then equilibrate the column and allow the system to stabilize (approximately 10 minutes). Next run a 15-minute gradient from 5% of the new solvent type to the highest percentage that will be used during the new analysis protocol.

Properly equilibrate the column when changing to a solvent-free eluent system after using eluents containing solvent. First equilibrate the column with 1 to 5 percent of the current solvent for approximately 5 minutes. Next run a 10-minute gradient from the eluent with 1 to 5 percent of the current solvent to the new solvent free aqueous eluent.

The Dionex Cation Self-Regenerating Cation Suppressor (Dionex CSRS 300) must be operated in the AutoSuppression External Water Mode when using eluents containing solvents. The Chemical Suppression Mode is recommended for long term trouble free operation.

**CAUTION**

Acetonitrile is not compatible with the Dionex Cation Regenerant Cartridge when using a Dionex AutoRegen Accessory Unit. The acetonitrile diffuses into the TBAOH regenerant, concentrates during recirculation and eventually hydrolyzes to acetate and ammonia, depleting the capacity of the Dionex AutoRegen Cation Regenerant Cartridge. If acetonitrile is used with suppressed conductivity, a pressurized vessel rather than the Dionex AutoRegen must be used.

SECTION 5 – EXAMPLE APPLICATIONS

5.1. Isocratic Elution of Common Cations, Ammonium and Amines using the Dionex IonPac CS17 (4x250 mm), with/without Dionex IonPac CG17 (4x50 mm)

Isocratic elution of the six common cations, dimethylamine and triethylamine on the CS17 Analytical Column has been optimized utilizing a methanesulfonic acid eluent with no organic solvent present. Triethylamine elutes with good peak efficiency and symmetry even with a simple acidic eluent. Including this analyte in the test mixture ensures the hydrophilic performance of the CS17 column. The chromatograms below show the separation with and without the guard column.

Column: See chromatograms
 Sample Volume: 25 μ L
 Eluent: 6 mM Methanesulfonic acid (MSA)
 Eluent Flow Rate: 1.0 mL/min
 Temperature: 30 °C
 AES Suppressor: Dionex Cation Atlas Electrolytic Suppressor AutoSuppression Recycle Mode
 or SRS Suppressor: Dionex Cation Self-Regenerating Suppressor,
 Dionex CSRS ULTRA (4-mm) AutoSuppression Recycle Mode
 or MMS Suppressor: Dionex Cation MicroMembrane Suppressor, Dionex CMMS III (4-mm)
 MMS Regenerant: TBAOH
 MMS Mode: Dionex Displacement Chemical Regeneration (Dionex DCR) Mode
 Expected Background Conductivity: < 0.2 μ S
 Storage Solution: Eluent

Peaks	mg/L
1. Lithium	0.1
2. Sodium	0.4
3. Ammonium	0.5
4. Potassium	1.0
5. Dimethylamine	1.0
6. Triethylamine	7.0
7. Magnesium	0.5
8. Calcium	1.0

Where 1 mg/L = 1 ppm

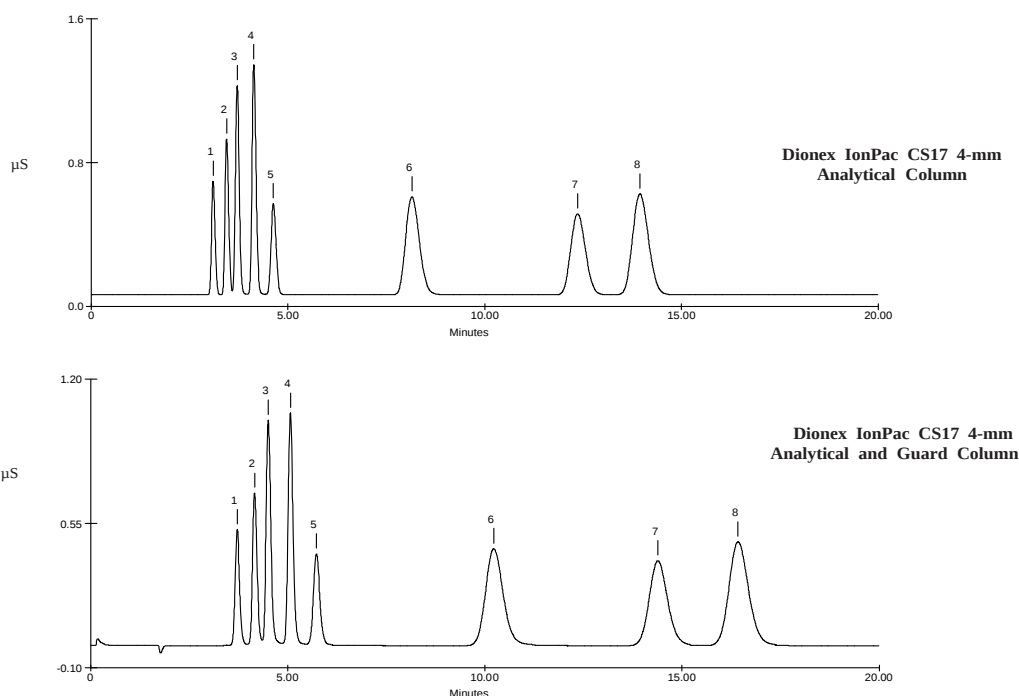


Figure 7
 Isocratic Elution using the Dionex IonPac CS17 (4x250 mm),
 with/without Dionex IonPac CG17 (4x50 mm)

5.2. Isocratic Elution of Common Cations, Ammonium and Amines using the Dionex IonPac CS17 (2x250 mm), with/without Dionex IonPac CG17 (2x50 mm)

Column: See chromatograms
 Sample Volume: 6.2 µL
 Eluent: 6 mM Methanesulfonic acid (MSA)
 Eluent Flow Rate: 0.25 mL/min
 Temperature: 30 °C
 AES Suppressor: Dionex Cation Atlas Electrolytic Suppressor
 AutoSuppression Recycle Mode
 or SRS Suppressor: Dionex Cation Self-Regenerating Suppressor, Dionex CSRS ULTRA (2-mm)
 AutoSuppression Recycle Mode
 or MMS Suppressor: Dionex Cation MicroMembrane Suppressor, Dionex CMMS III (2-mm)
 MMS Regenerant: TBAOH
 MMS Mode: Dionex Displacement Chemical Regeneration (Dionex DCR) Mode
 Expected Background Conductivity: < 0.2 µS
 Storage Solution: Eluent

Peaks	mg/L
1. Lithium	0.1
2. Sodium	0.4
3. Ammonium	0.5
4. Potassium	1.0
5. Dimethylamine	1.0
6. Triethylamine	7.0
7. Magnesium	0.5
8. Calcium	1.0

Where 1 mg/L = 1 ppm

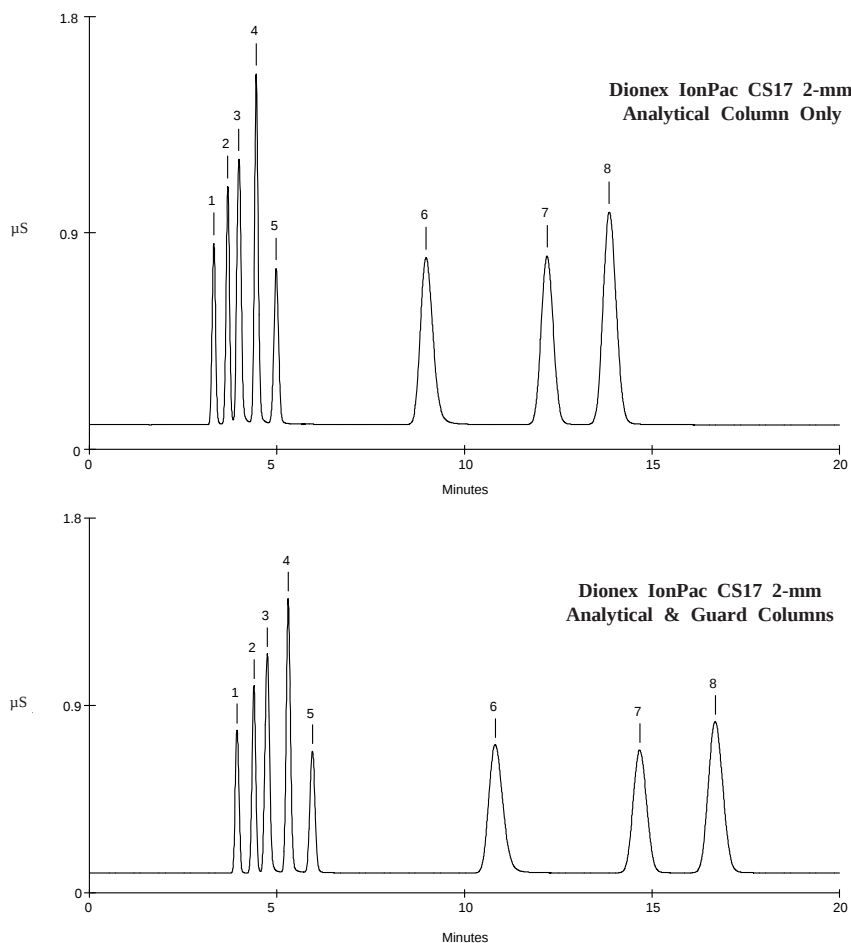


Figure 8
Isocratic Elution using the Dionex IonPac CS17 (2x250 mm),
with/without Dionex IonPac CG17 (2x50 mm)

5.3. The Power of Gradient or Step-Change Elution

The chromatograms below illustrate how resolution among close-eluting peaks on the CS17 column can be improved by using gradient or step-change elution instead of isocratic elution. Notice the improved resolution (chromatogram B) among the first five eluting peaks, the four monovalent cations, and dimethylamine. These cations are eluted with the isocratic portion of Eluent B, and their Method Detection Limits will be higher because the peaks are shorter. On the other hand, when a peak is eluted with an eluent step change or gradient, peak efficiencies are higher. This means taller peaks and therefore have better Method Detection Limits. Under the step change conditions employed (Eluent B), this can be seen in the last three eluting peaks, namely triethylamine, magnesium and calcium. By using the EG40 or EG50 Eluent Generator, a Dionex CR-CTC Trap Column or a Cation Trap Column, and the Dionex IonPac CS17 column, the baseline shift is minimal when stepping from a low-concentration acid eluent to a higher one. Quantification is simple because peaks are integrated over a flat baseline. Triethylamine, a moderately hydrophobic amine, can be eluted efficiently without addition of organic solvent to the eluent.

Column: Dionex IonPac CS17 Analytical Column (4-mm)
 Sample Volume: 25 µL
 Eluent: A. 6 mM Methanesulfonic acid (MSA)
 B. 2 mM MSA isocratic to 11.0 min;
 step change to 7 mM MSA at 11.1 min; isocratic to 22 min;
 step back to 2 mM MSA at 22.1 min.
 Equilibration time is 2 min
 Flow Rate: 1.0 mL/min
 Temperature: 30 °C
 CAES Suppressor: Dionex Cation Atlas Electrolytic Suppressor
 in AutoSuppression® Recycle Mode
 or SRS Suppressor: Dionex Cation Self-Regenerating Suppressor, Dionex CSRS ULTRA (4-mm)
 AutoSuppression Recycle Mode
 or MMS Suppressor: Dionex Cation MicroMembrane Suppressor, Dionex CMMS III (4-mm)
 MMS Regenerant: TBAOH
 MMS Mode: Dionex Displacement Chemical Regeneration (Dionex DCR) Mode
 Background: < 0.2 µS

Peaks	mg/L
1. Lithium	0.1
2. Sodium	0.4
3. Ammonium	0.5
4. Potassium	1.0
5. Dimethylamine	1.0
6. Triethylamine	7.0
7. Magnesium	0.5
8. Calcium	1.0

Where 1 mg/L = 1 ppm

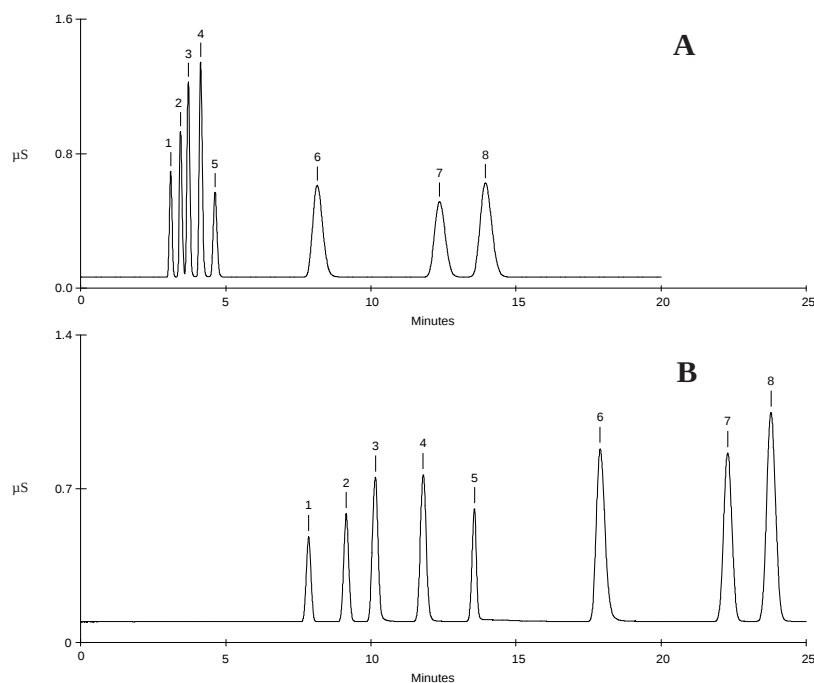


Figure 9
The Power of Gradient or Step-Change Elution

5.4. Step Change Elution of Group I and Group II Cations Plus Two Amines

The early eluting monovalent cations can be better resolved on the Dionex IonPac CS17 by using a dilute 2 mM methanesulfonic acid eluent. In order to speed the elution of the divalents, the eluent is stepped from 2 mM to 7 mM methanesulfonic acid at 11.1 minutes. Notice the flat baseline throughout the chromatogram in spite the eluent step change. This performance can be obtained on the CS17 by using an Eluent Generator with a Methanesulfonic acid Cartridge with a Dionex CR-CTC Trap Column. As an alternative, a Dionex CTC-1 Cation Trap Column is placed between the eluent pump and the Eluent Generator to trap any impurities contained in the deionized water.

Column:	Dionex IonPac CS17 Analytical Column (2-mm)
Sample Volume:	6.2 µL
Eluent:	2 mM MSA isocratic to 11.0 minutes, eluent step change at 11.1 minutes to 7 mM MSA Isocratic to 22 minutes, step down to 2 mM MSA at 22.1 minutes. Equilibration time is 2 minutes.
Eluent Flow Rate:	0.25 mL/min
Temperature:	30 °C
Suppressor:	Dionex Cation Atlas Electrolytic Suppressor, Dionex CAES AutoSuppression Recycle Mode
or CSRS Suppressor:	Dionex Cation Self-Regenerating Suppressor, Dionex CSRS ULTRA (2-mm) AutoSuppression Recycle Mode
or CMMS Suppressor:	Dionex Cation MicroMembrane Suppressor, Dionex CMMS III (2-mm)
CMMS Regenerant:	TBAOH
CMMS Mode:	Dionex Displacement Chemical Regeneration (Dionex DCR) Mode
Expected Background Conductivity:	< 0.2 µS throughout the chromatogram
Storage Solution:	Eluent

Peaks	mg/L
1. Lithium	0.1
2. Sodium	0.4
3. Ammonium	0.5
4. Potassium	1.0
5. Dimethylamine	1.0
6. Triethylamine	7.0
7. Magnesium	0.5
8. Calcium	1.0

Where 1 mg/L = 1 ppm

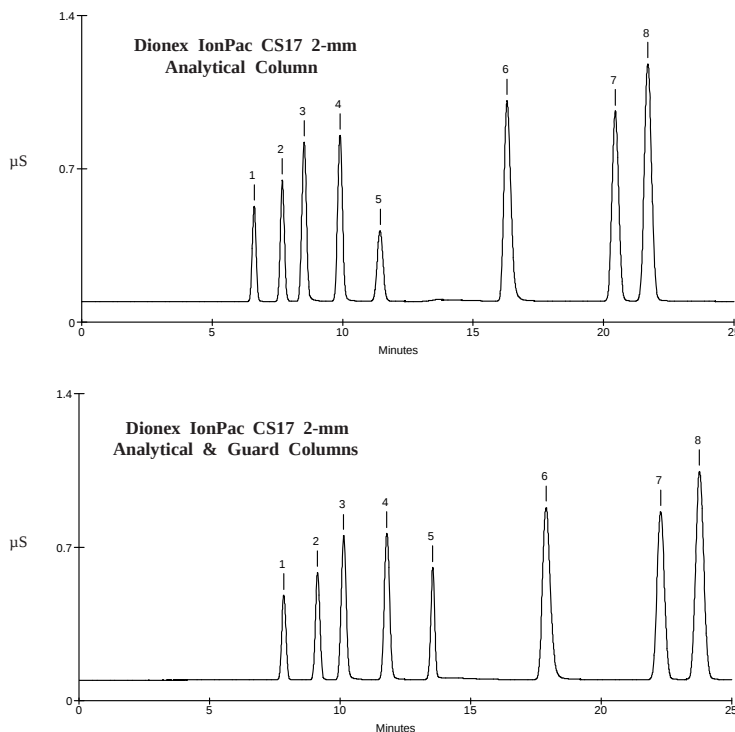


Figure 10
Step Change Elution of Group I and Group II Cations Plus Two Amines

5.5. Gradient Elution of Group I and Group II Cations Plus the Biogenic Amines

The six common Group I and Group II cations, histamine and the biogenic amines putrescine, cadaverine, spermine, and spermidine can be eluted with an organic solvent-free eluent. The biogenic amines elute with good peak efficiencies and good peak symmetries when the column is run with a simple acidic gradient at elevated temperature. Notice also that due to the column's selectivity, moderately low capacity and hydrophilicity, these polyvalent amines can be easily eluted with a relatively low eluent concentration of 40 mM MSA, with no organic solvent. Notice that even though the gradient ranges from 3 mM to 40 mM MSA, the baseline shift is almost unnoticeable. The Eluent Generator with a Methanesulfonic acid Cartridge was used for optimum low conductivity background and minimal change in background conductivity signal when performing the gradient. A Dionex CR-CTC Trap Column was placed between the Eluent Generator and the EG Degas Module to trap any impurities which may be present in the deionized feed water. As an alternative, a Dionex CTC-1 Cation Trap Column may be used.

Column:	Dionex IonPac CG17 Guard Column (2-mm) + CS17 Analytical Column (2-mm)	Peaks	µg/L
Sample Volume:	25 µL	1. Lithium	10
Eluent:	3 mM MSA isocratic to 3.5 minutes, gradient from 3 mM to 6 mM MSA at 12.0 minutes, isocratic to 15 minutes, gradient to 40 mM MSA at 20 minutes, isocratic to 24 minutes, step to 3 mM MSA at 24.1 minutes. Equilibration time is 2 minutes.	2. Sodium	40
Eluent Flow Rate:	0.40 mL/min	3. Ammonium	50
Temperature:	40°C	4. Potassium	100
CAES Suppressor:	Dionex Cation Atlas Electrolytic Suppressor, Dionex CAES AutoSuppression Recycle Mode	5. Magnesium	50
or CSRS Suppressor:	Dionex Cation Self-Regenerating Suppressor, Dionex CSRS ULTRA (2-mm) AutoSuppression Recycle Mode	6. Calcium	100
or CMMS Suppressor:	Dionex Cation MicroMembrane Suppressor, Dionex CMMS III (2-mm)	7. Putrescine	1000
CMMS Regenerant:	TBAOH	8. Cadaverine	600
CMMS Mode:	Dionex Displacement Chemical Regeneration (Dionex DCR) Mode	9. Histamine	600
Expected Background		10. Spermidine	200
Conductivity:	< 0.2 µS throughout the chromatogram	11. Spermine	400
Storage Solution:	Eluent	<i>where 1 µg/L = 1 ppb</i>	

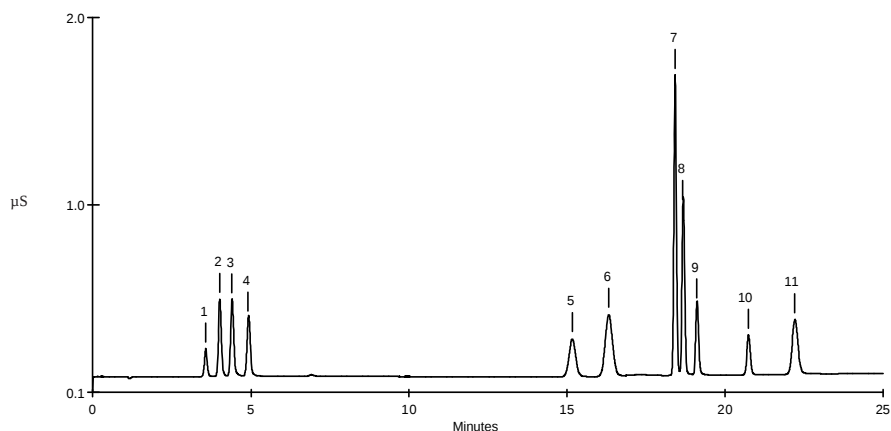


Figure 11
Gradient Elution of Group I and Group II Cations Plus the Biogenic Amines

5.6. Gradient Elution of Group I and Group II Cations Plus Eight Alkylamines

The six common Group I and Group II cations plus eight alkylamines can be eluted with an organic solvent-free eluent. The alkylamines elute with good peak efficiencies and good peak symmetries when the column is run with a simple acidic gradient at elevated temperature. Notice also that due to the column's selectivity, low capacity and hydrophilicity, these alkylamines can be easily eluted from the column without the use of organic solvent in the eluent. Notice that the baseline shift with a gradient from 0.5 mM to 10 mM MSA is almost unnoticeable. The Eluent Generator with a Methanesulfonic acid Cartridge was used for optimum low conductivity background and minimum change in conductivity signal when performing the gradient. A Dionex CR-CTC Trap Column was placed between the Eluent Generator and the EG Degas Module to trap any impurities which may be present in the deionized feed water. As an alternative, a Dionex CTC-1 Cation Trap Column may be used.

Column:	Dionex IonPac CG17 Guard Column (2-mm) + CS17 Analytical Column (2-mm)	Peaks	m/L
Sample Volume:	25 μ L	1. Lithium	0.03
Eluent:	0.5 mM MSA gradient to 1.1 mM MSA at 12 minutes, gradient to 1.3 mM MSA at 16 minutes, gradient to 10 mM MSA at 25 minutes, isocratic to 27 minutes, back to 0.5 mM MSA at 27.1 minutes. Equilibration time is 2 minutes.	2. Sodium	0.10
Eluent Flow Rate:	0.40 mL/min	3. Ammonium	0.34
Temperature:	40 °C	4. Potassium	0.25
Suppressor:	Dionex Cation Atlas Electrolytic Suppressor, Dionex CAES AutoSuppression Recycle Mode	5. Ethylamine	0.50
or CSRS Suppressor:	Dionex Cation Self-Regenerating Suppressor, Dionex CSRS ULTRA (2-mm) AutoSuppression Recycle Mode	6. Propylamine	0.75
or CMMS Suppressor:	Dionex Cation MicroMembrane Suppressor, Dionex CMMS III (2-mm)	7. tert-butylamine	1.25
CMMS Regenerant:	TBAOH	8. sec-butylamine	1.25
CMMS Mode:	Dionex Displacement Chemical Regeneration (Dionex DCR) Mode	9. iso-butylamine	1.25
Expected Background		10. n-butylamine	3.75
Conductivity:	< 0.2 μ S throughout the chromatogram	11. 1,2-dimethylpropylamine	1.00
Storage Solution:	Eluent	12. Di-n-propylamine	1.00
		13. Magnesium	0.14
		14. Calcium	0.34

where 1 mg/L = 1 ppm

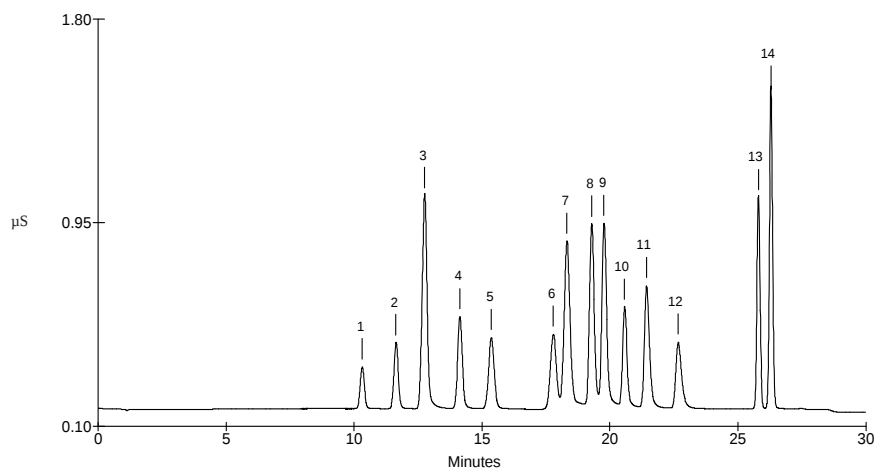


Figure 12
Gradient Elution of Group I and Group II Cations Plus Eight Alkylamines

5.7. Gradient Elution of the Group I and Group II Cations Plus Diamines

The six common Group I and Group II cations plus six alkyl diamines can be eluted without the addition of organic solvent to the eluent. The diamines elute after the six common cations with good peak efficiencies and good peak symmetries when the column is run with a simple acidic gradient at elevated temperature. Notice also that due to the column's selectivity, moderately low capacity and hydrophilicity, these alkyl diamines can be easily eluted from the column without the need for organic solvent in the eluent, with not more than 40 mM MSA as the highest eluent concentration employed. Notice that the baseline shift with a gradient from 3 mM to 40 mM MSA is almost unnoticeable. The Eluent Generator with a Methanesulfonic acid Cartridge was used for optimum low conductivity background and minimum change in conductivity signal when performing the gradient. A Dionex CR-TC Cation Trap Column was placed between the Eluent Generator and the EG Degas Module to trap any impurities which may be present in the deionized feed water. As an alternative, the Dionex CTC-1 Cation Trap Column may be used.

Alkyl diamines with chains longer than 1,10-decanediamine are not soluble in aqueous solutions, therefore the eluent must contain organic solvent to solubilize and elute these analytes.

Column:	Dionex IonPac CG17 Guard Column (2-mm) + CS17 Analytical Column (2-mm)	Peaks	µg/L
Sample Volume:	25 µL	1. Lithium	5
Eluent:	3 mM MSA isocratic to 3.5 minutes, gradient from 3 mM to 6 mM MSA at 12.0 minutes, isocratic to 15 minutes, gradient to 40 mM MSA at 20 minutes, isocratic to 24 minutes, step to 3 mM MSA at 24.1 minutes. Equilibration time is 2 minutes.	2. Sodium	65
Eluent Flow Rate:	0.40 mL/min	3. Ammonium	89
Temperature:	40 °C	4. Potassium	47
CAES Suppressor:	Dionex Cation Atlas Electrolytic Suppressor, Dionex CAES AutoSuppression Recycle Mode	5. Magnesium	24
or CSRS Suppressor:	Dionex Cation Self-Regenerating Suppressor, Dionex CSRS ULTRA (2-mm) AutoSuppression Recycle Mode	6. Calcium	56
or CMMS Suppressor:	Dionex Cation MicroMembrane Suppressor, Dionex CMMS III (2-mm)	7. 1,2-propanediamine	500
CMMS Regenerant:	TBAOH	8. 1,6-hexanediamine	250
CMMS Mode:	Dionex Displacement Chemical Regeneration (Dionex DCR) Mode	9. 1,7-heptanediamine	125
Expected Background Conductivity:	< 0.2 µS throughout the chromatogram	10. 1,8-octanediamine	250
Storage Solution:	Eluent	11. 1,9-nonanediamine	375
		12. 1,10-decanediamine	375

where 1 µg/L = 1 ppb

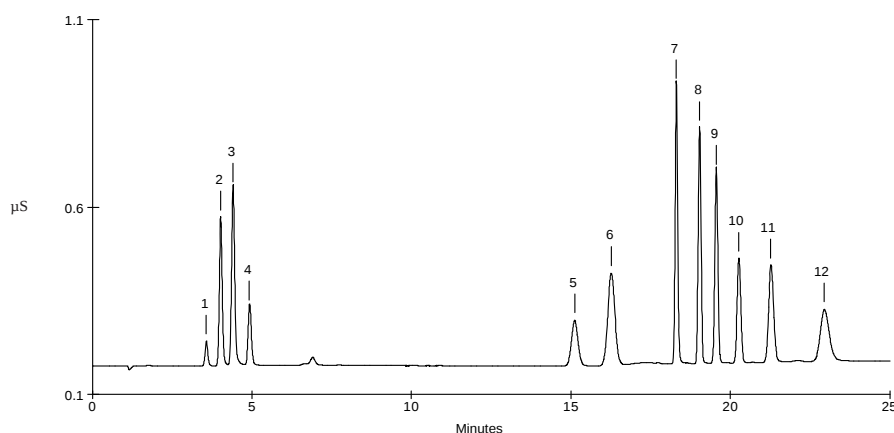
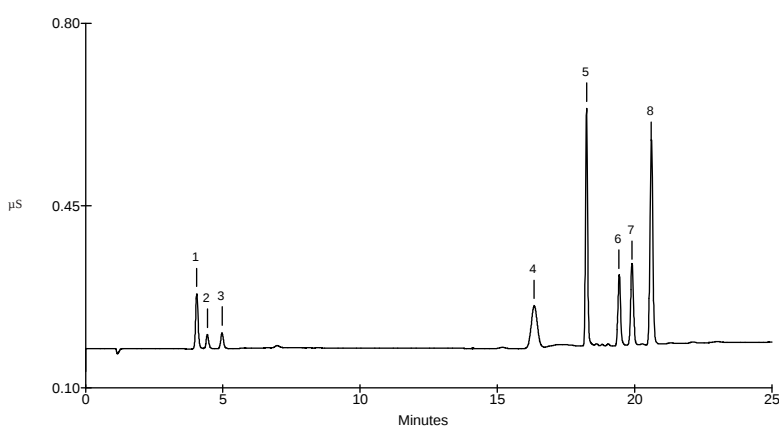


Figure 13
Gradient Elution of the Group I and Group II Cations Plus Diamines

5.8. Gradient Elution of the Group I and Group II Cations Plus Four Diamines

The common Group I and Group II cations plus four diamines can be eluted with an organic solvent-free eluent. The diamines elute after the common cations with good peak efficiencies and good peak symmetries when the column is run with a simple acidic gradient at elevated temperature. Notice also that due to the column's selectivity, moderately low capacity and hydrophilicity, these alkyl diamines can be easily eluted from the column without the need for organic solvent in the eluent, with not more than 40 mM MSA as the highest eluent concentration employed. Notice that the baseline shift with a gradient from 3 mM to 40 mM MSA is almost unnoticeable. The Eluent Generator with a Methanesulfonic acid Cartridge was used for optimum low conductivity background and minimum change in conductivity signal when performing the gradient. A Dionex CR-CTC Trap Column was placed between the Eluent Generator and the EG Degas Module to trap any impurities which may be present in the deionized feed water. As an alternative, a Dionex CTC-1 Cation Trap Column may be used.

Column: Dionex IonPac CG17 Guard Column (2-mm) + CS17 Analytical Column (2-mm)
 Sample Volume: 25 μ L
 Eluent: 3 mM MSA isocratic to 3.5 minutes, gradient from 3 mM to 6 mM MSA at 12.0 minutes, isocratic to 15 minutes, gradient to 40 mM MSA at 20 minutes, isocratic to 24 minutes, step to 3 mM MSA at 24.1 minutes. Equilibration time is 2 minutes.
 Eluent Flow Rate: 0.40 mL/min
 Temperature: 40 °C
 CAES Suppressor: Dionex Cation Atlas Electrolytic Suppressor, Dionex CAES AutoSuppression Recycle Mode
 or CSRS Suppressor: Dionex Cation Self-Regenerating Suppressor, Dionex CSRS ULTRA (2-mm) AutoSuppression Recycle Mode
 or CMMS Suppressor: Dionex Cation MicroMembrane Suppressor, Dionex CMMS III (2-mm)
 CMMS Regenerant: TBAOH
 CMMS Mode: Dionex Displacement Chemical Regeneration (Dionex DCR) Mode
 Expected Background Conductivity: < 0.2 μ S throughout the chromatogram
 Storage Solution: Eluent



Analyte	μ g/L
1. Sodium	16
2. Ammonium	4
3. Potassium	8
4. Calcium	18
5. Ethylenediamine	200
6. N,N-diethylenediamine	200
7. N,N,N,N-tetramethylethylenediamine	200
8. 3,3-diaminopropylamine	200

where 1 μ g/L = 1 ppb

Figure 14
Gradient Elution of the Group I and Group II Cations Plus Four Diamines

5.9. Gradient Elution of Group I and II Cations, Ammonium and Ethanolamines

Ethanolamines are hydrophilic amines, but they still can be separated from lithium, sodium, ammonium, potassium, magnesium and calcium on the Dionex IonPac CS17 column. Monoethanolamine is well separated from ammonium and elutes closer to potassium. The resolution of monoethanolamine and potassium decreases as the temperature increases.

Column: Dionex IonPac CS17 Analytical Column (4-mm)
 Sample Volume: 25 µL
 Eluent: 0.5 mM to 0.8 mM MSA gradient at 25 min;
 step change to 9 mM MSA at 25.1 min; isocratic to 35 min;
 step change back to 0.5 mM MSA at 35.1 min
 Equilibration time is 2 min
 Flow Rate: 1.40 mL/min
 Temperature: 30 °C
 Suppressor: Dionex Cation Atlas Electrolytic Suppressor in AutoSuppression Recycle Mode
 or CSRS Suppressor: Dionex Cation Self-Regenerating Suppressor, Dionex CSRS ULTRA (4-mm)
 AutoSuppression Recycle Mode
 or CMMS Suppressor: Dionex Cation MicroMembrane Suppressor, Dionex CMMS III (4-mm)
 CMMS Regenerant: TBAOH
 CMMS Mode: Dionex Displacement Chemical Regeneration (Dionex DCR) Mode
 Background: < 0.2 µS throughout the chromatogram

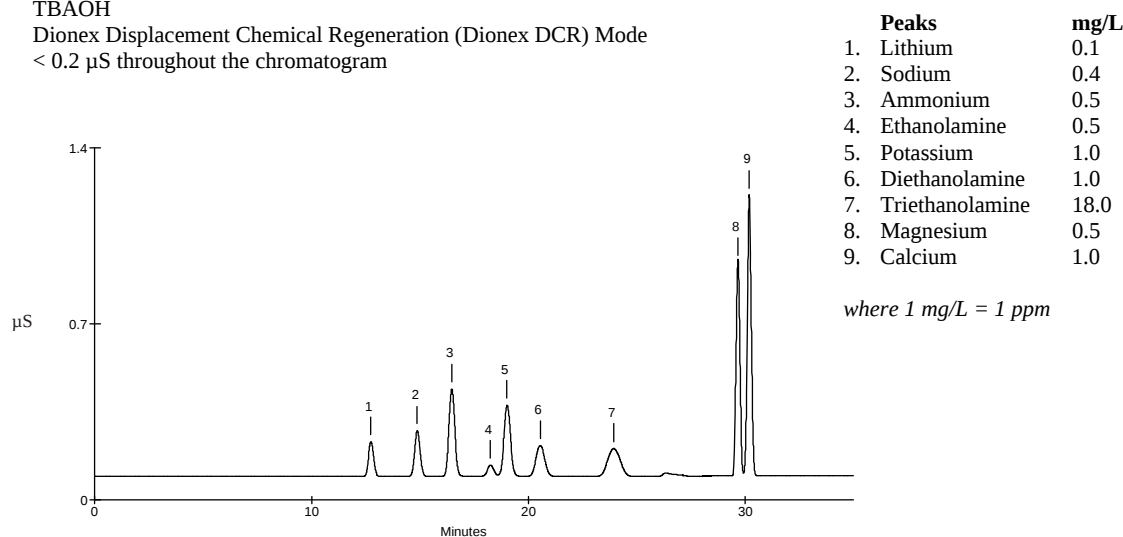


Figure 15
Gradient Elution of Group I and II Cations, Ammonium and Ethanolamines

5.10. Gradient Elution of the Group I and Group II Cations and Ethylamines

The common Group I and Group II cations plus ethylamine, diethylamine and triethylamine can be separated on the Dionex IonPac CS17 with an organic solvent-free eluent. The amines elute with good peak efficiencies and good peak symmetries when the column is run with a simple acidic gradient at 30°C. Notice that a 0.35 mL/min eluent flow rate is used instead of 0.4 mL/min as in previous chromatograms run at 40°C. This is because at the lower 30°C column oven temperature the total system pressure is approaching the 3000 psi maximum limit for the proper operation of the Eluent Generator. Notice that the baseline shift with a gradient from 0.5 mM to 10 mM MSA is almost unnoticeable. The Eluent Generator with a Methanesulfonic acid Cartridge was used for optimum low conductivity background and minimum change in conductivity signal when performing the gradient. A Dionex CR-CTC Trap Column was placed between Eluent Generator and the EG Degas Module to trap any impurities which may be present in the deionized feed water. At 0.35 mL/min, total system pressure is approximately 2600 psi. Alternatively, a Dionex CTC-1 Cation Trap Column may be used.

Column:	Dionex IonPac CG17 Guard Column (2-mm) + CS17 Analytical Column (2-mm)	Peaks	mg/L
Sample Volume:	25 µL	1. Lithium	10
Eluent:	0.5 mM MSA gradient to 2.0 mM MSA at 25 minutes, step change to 10 mM MSA at 25.1 minutes, isocratic to 32 minutes, step change back to 0.5 mM MSA at 32.1 minutes. Equilibration time is 2 minutes.	2. Sodium	40
Eluent Flow Rate:	0.35 mL/min	3. Ammonium	50
Temperature:	30 °C	4. Potassium	100
CAES Suppressor:	Dionex Cation Atlas Electrolytic Suppressor, Dionex CAES AutoSuppression Recycle Mode	5. Ethylamine	250
or CSRS Suppressor:	Dionex Cation Self-Regenerating Suppressor, Dionex CSRS ULTRA (2-mm)	6. Diethylamine	100
or CMMS Suppressor:	Dionex Cation MicroMembrane Suppressor, Dionex CMMS III (2-mm)	7. Triethylamine	300
CMMS Regenerant:	Tetrabutylammonium hydroxide (TBAOH)	8. Magnesium	50
CMMS Mode:	Dionex Displacement Chemical Regeneration (Dionex DCR)	9. Calcium	100
Expected Background Conductivity:	< 0.2 µS throughout the chromatogram		
Storage Solution:	Eluent		

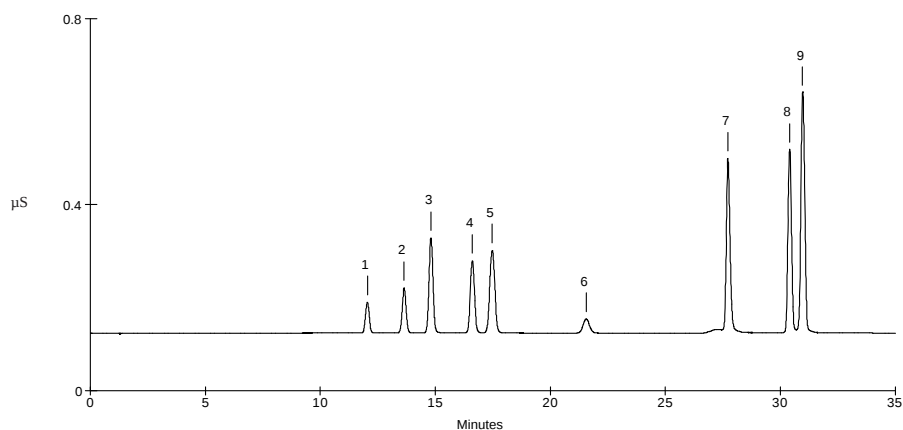


Figure 16
Gradient Elution of the Group I and Group II Cations and Ethylamines

5.11. Gradient Elution of the Group I and Group II Cations Plus Power Industry Amines

The Group I and Group II cations plus six amines of interest in the Power Industry can be separated with an organic solvent-free eluent. The amines elute with good peak efficiencies and good peak symmetries when the column is run with a simple acidic gradient at elevated temperature. Notice also that due to the column's selectivity, moderately low capacity and hydrophilicity, even cyclohexylamine (peak # 10) can be easily eluted from the column without the need for organic solvent in the eluent. Notice that the baseline shift with a gradient from 0.5 mM to 7 mM MSA is almost unnoticeable. The Eluent Generator with a Methanesulfonic acid Cartridge was used for optimum low conductivity background and minimum change in conductivity signal when performing the gradient. A Dionex CR-CTC Trap Column was placed between the Eluent Generator and the EG Degas Module to trap any impurities which may be present in the deionized feed water. Alternatively, a Dionex CTC-1 Cation Trap Column may be used.

Column: Dionex IonPac CG17 Guard Column (2-mm) + CS17 Analytical Column (2-mm)
 Sample Volume: 25 µL
 Eluent: 0.5 mM MSA gradient to 1.0 mM MSA at 15 minutes,
 gradient to 7 mM MSA at 20 minutes,
 isocratic to 28 minutes, back to 0.5 mM MSA at 28.1 minutes.
 Equilibration time is 2 minutes.
 Eluent Flow Rate: 0.40 mL/min
 Temperature: 40°C
 CAES Suppressor: Dionex Cation Atlas Electrolytic Suppressor in AutoSuppression Recycle Mode
 or CMMS Suppressor: Dionex Cation MicroMembrane Suppressor, Dionex CMMS III (2-mm)
 CMMS Regenerant: Tetrabutylammonium hydroxide (TBAOH)
 or CSRS Suppressor: Dionex Cation Self-Regenerating Suppressor, Dionex CSRS ULTRA (2-mm)
 SRS Mode: Dionex Displacement Chemical Regeneration (Dionex DCR) Mode
 Background: < 0.2 µS throughout the chromatogram

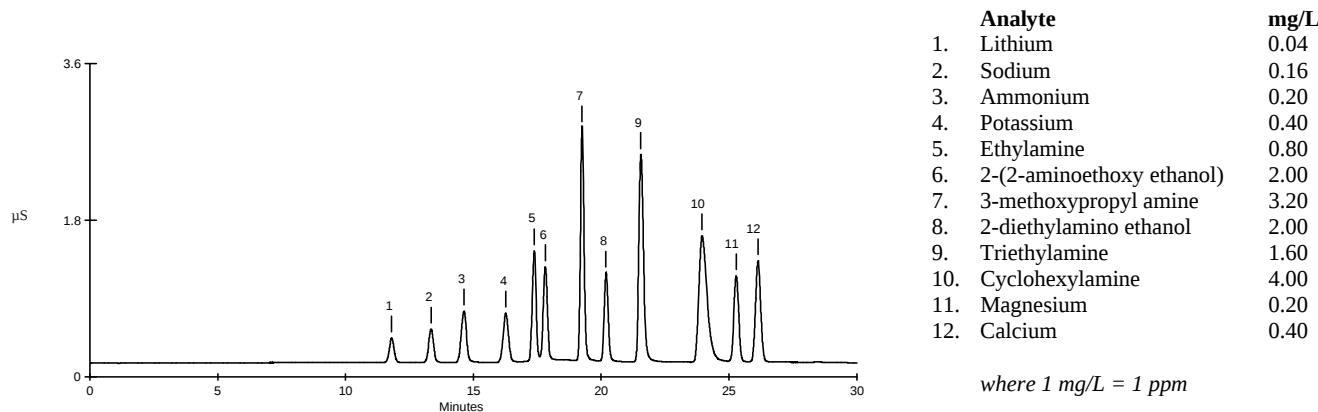


Figure 17
Gradient Elution of the Group I and Group II Cations
Plus Power Industry Amines

5.12. Gradient Elution of Boiler Water Amine Additives

The cations including lithium, sodium, potassium, magnesium and calcium, plus ammonium and seven amine additives commonly used in the power industry can be separated with an organic solvent-free eluent. The amines elute with good peak efficiencies and good peak symmetries when the column is run with a simple acidic gradient at 30°C. Due to the column's selectivity, moderate cation-exchange capacity and hydrophilic nature, cyclohexylamine (peak no. 11) is eluted easily from the column without the need for organic solvent in the eluent.

Column:	Dionex IonPac CS17 Analytical Column (4-mm)	Peaks	µg/L
Sample Volume:	25 µL	1. Lithium	50
Eluent:	0.5 mM to 0.7 mM MSA gradient at 25 min (curve #9); step change to 4 mM MSA at 25.1 min; isocratic to 27 min; step change to 6.5 mM MSA at 27.1 min; isocratic to 37 min; step change back to 0.5 mM MSA at 37.1 min. Equilibration time is 2 min.	2. Sodium	200
Flow Rate:	1.40 mL/min	3. Ammonium	250
Temperature:	30°C	4. Hydrazine	2000
Suppressor:	Dionex Cation Atlas Electrolytic Suppressor, Dionex CAES, in AutoSuppression Recycle Mode	5. Ethanolamine	500
or CSRS Suppressor:	Dionex Cation Self-Regenerating Suppressor, Dionex CSRS ULTRA (4-mm) AutoSuppression Recycle Mode	6. Potassium	500
or CMMS Suppressor:	Dionex Cation MicroMembrane Suppressor, Dionex CMMS III (4-mm)	7. 2-(2-aminoethoxy) ethanol	2000
CMMS Regenerant:	TBAOH	8. 5-amino-1-pentanol	1000
CMMS Mode:	Dionex Displacement Chemical Regeneration (Dionex DCR) Mode	9. Morpholine	2000
Background:	< 0.2 µS throughout the chromatogram	10. 2-diethylamino ethanol	2000
		11. Cyclohexylamine	2000
		12. Magnesium	250
		13. Calcium	500

where 1 µg/L = 1 ppb

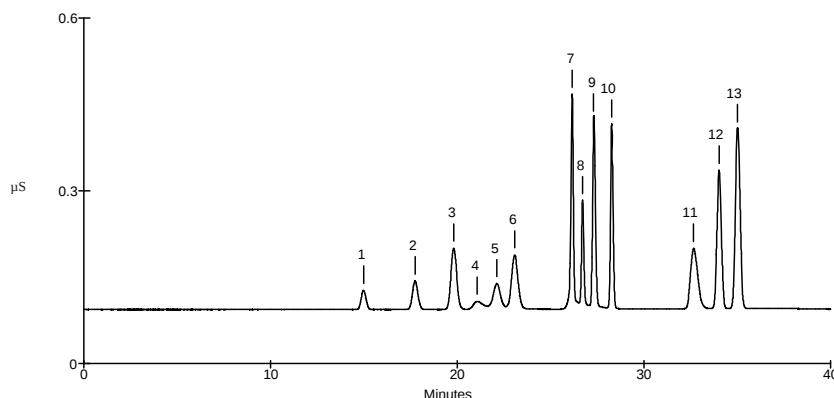


Figure 18
Gradient Elution of Boiler Water Amine Additives

5.13. Gradient Elution of Boiler Water Amine Additives

The cations including lithium, sodium, potassium, magnesium and calcium, plus ammonium and seven amine additives commonly used in the power industry can be separated with an organic solvent-free eluent. The amines elute with good peak efficiencies and good peak symmetries when the column is run with a simple acidic gradient at 30°C. Due to the column's selectivity, moderate cation-exchange capacity and hydrophilic nature, cyclohexylamine (peak no. 11) is eluted easily from the column without the need for organic solvent in the eluent. Notice that a 0.35 mL/min flow rate is used instead of 0.40 mL/min as in previous chromatograms run at 40°C. This is because at the lower 30°C column oven temperature the total system pressure is approaching the 3000 psi maximum limit for the proper operation of the EG Eluent Generator. At 0.35 mL/min, total system pressure (with the 2-mm separator and guard columns) is approximately 2600 psi.

Column:	Dionex IonPac CG17 Guard Column (2-mm) + CS17 Analytical Column (2-mm)	Peaks	µg/L
Sample Volume:	25 µL	1. Lithium	25
Eluent:	0.5 mM to 0.7 mM MSA gradient at 25 min; step change to 4 mM MSA at 25.1 min; isocratic to 27 min; step change to 6.5 mM MSA at 27.1 min; isocratic to 37 min; step change back to 0.5 mM MSA at 37.1 min Equilibration time is 2 min	2. Sodium	100
Flow Rate:	0.35 mL/min	3. Ammonium	125
Temperature:	30°C	4. Hydrazine	1000
CAES Suppressor:	Dionex Cation Atlas Electrolytic Suppressor, Dionex CAES AutoSuppression Recycle Mode	5. Ethanolamine	250
or CSRS Suppressor:	Dionex Cation Self-Regenerating Suppressor, Dionex CSRS ULTRA (2-mm) AutoSuppression Recycle Mode	6. Potassium	250
or CMMS Suppressor:	Dionex Cation MicroMembrane Suppressor, Dionex CMMS III (2-mm)	7. 2-(2-aminoethoxy) ethanol	1000
CMMS Regenerant:	TBAOH	8. 5-amino-1-pentanol	500
CMMS Mode:	Dionex Displacement Chemical Regeneration (Dionex DCR) Mode	9. Morpholine	1000
Background:	< 0.2 µS throughout the chromatogram	10. 2-diethylamino ethanol	1000
		11. Cyclohexylamine	1000
		12. Magnesium	125
		13. Calcium	250

where 1 µg/L = 1 ppb

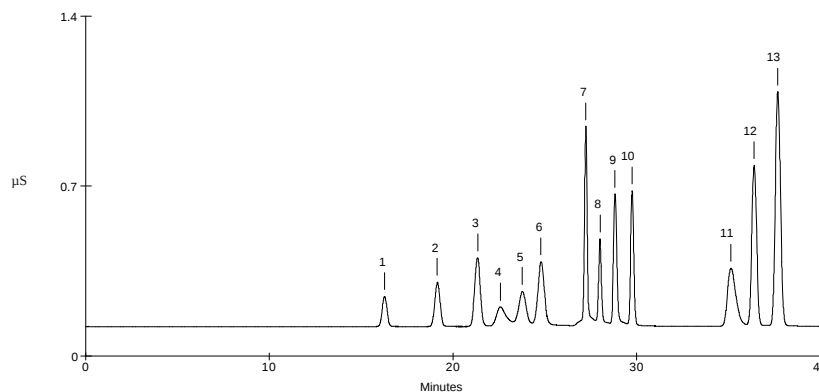


Figure 19
Gradient Elution of Boiler Water Amine Additives

5.14. Effect of Sample pH

The Dionex IonPac CS17 resin contains weak carboxylic acid cation exchange sites. The ionization of the sites are dependent on the eluent and on the sample pH. Furthermore, because these cation exchange sites are hydronium-selective, the sample pH will have an impact on the elution of the analyte cations from such sites. Due to both the nature of the cation exchange sites as well as to the moderate cation exchange capacity, as the sample pH decreases, so do peak efficiencies and symmetries. Samples of low pH can be pre-treated before injection with a Thermo Scientific Dionex OnGuard II A cartridge, shipped in the bicarbonate form. Anions in the sample will be exchanged for the bicarbonate in the Dionex OnGuard resin. The bicarbonate ions neutralize the hydronium ions in the sample.

If the sample injection volume is large, the sample pH effects will be more severe than if the sample injection volume is small, as the chromatograms below illustrate.

Column:	Dionex IonPac CS17 Analytical Column (2-mm)	Peaks	µg/L
Sample Volume:	25 µL or 6.25 µL	1. Lithium	25
Eluent:	6 mM Methanesulfonic acid (MSA)	2. Sodium	100
Eluent Flow Rate:	0.25 mL/min	3. Ammonium	125
Temperature:	30°C	4. Potassium	250
CAES Suppressor:	Dionex Cation Atlas Electrolytic Suppressor in AutoSuppression Recycle Mode	5. Dimethylamine	250
Expected Background		6. Triethylamine	1750
Conductivity:	< 0.2 µS	7. Magnesium	125
		8. Calcium	250

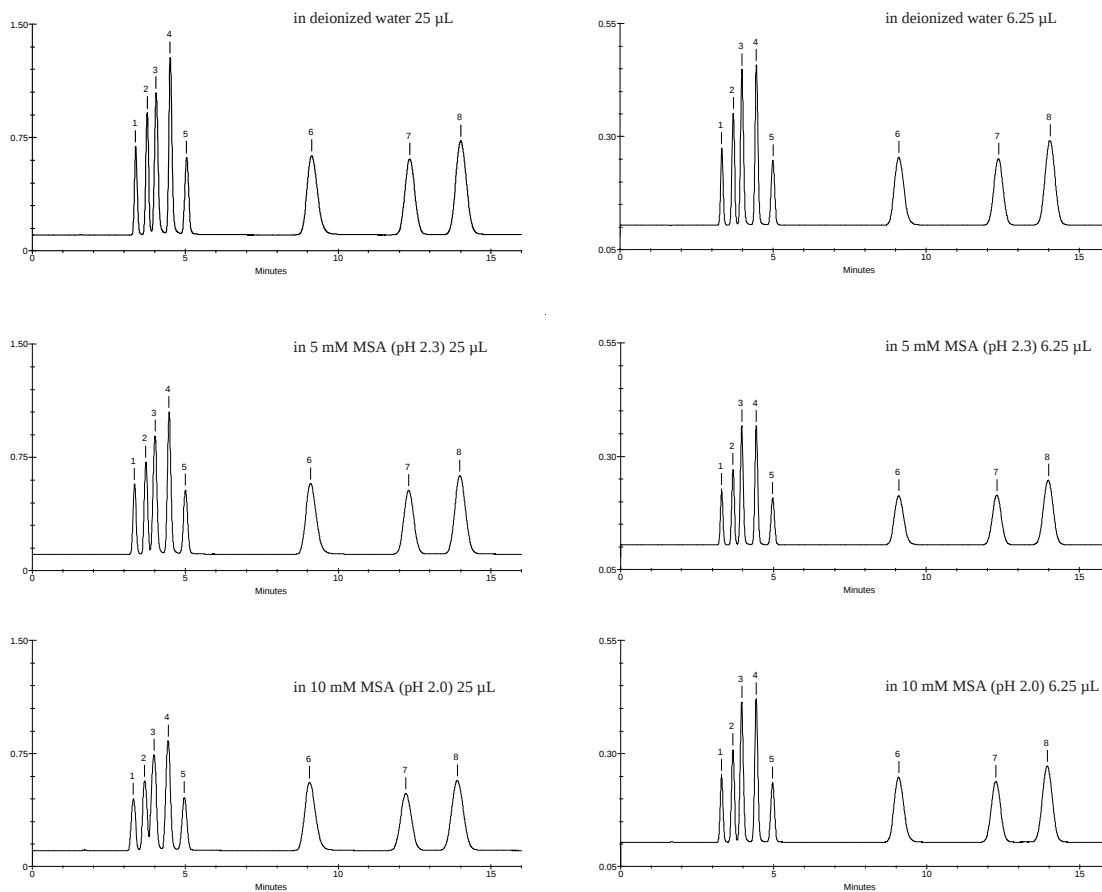


Figure 20
Effect of Sample pH

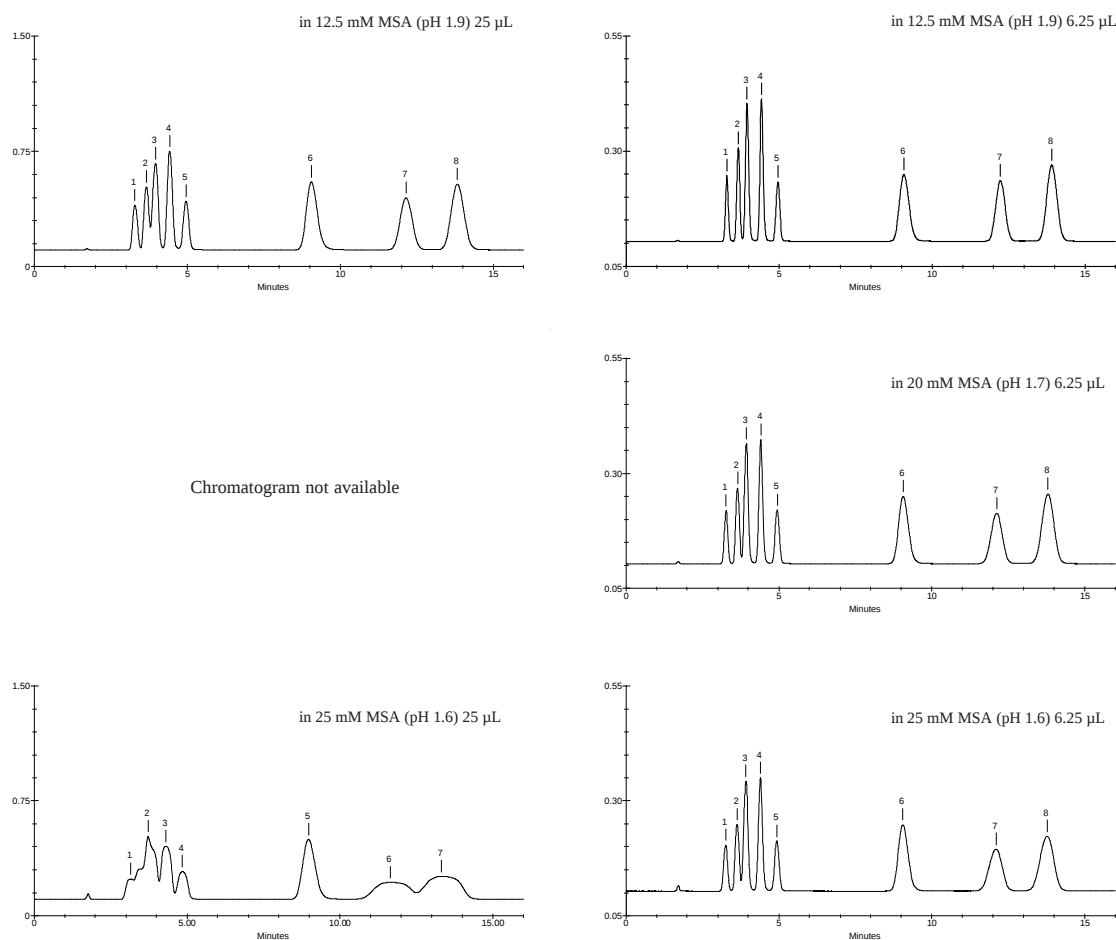


Figure 21
Effect of Sample pH

SECTION 6 – TROUBLESHOOTING GUIDE

The purpose of the Troubleshooting Guide is to help you solve operating problems that may arise while using Dionex IonPac CS17 columns. For more information on problems that originate with the Ion Chromatograph (IC) or suppressor, refer to the Troubleshooting Guide in the appropriate operator's manual. If you cannot solve the problem on your own, contact technical support for Dionex Products. In the U.S., call 1-800-346-6390. Outside the U.S., call the nearest Thermo Fisher Scientific office.

Table 6
CS17/CG17 Troubleshooting Summary

Observation	Cause	Action	Reference Section
High Back Pressure	Unknown component Plugged column bed supports Plugged system hardware	Isolate blockage Replace bed supports Unplug, Replace	6.1.1 6.1.2 Component manual
High Background Conductivity and/or High Noise <i>Improper Suppressor Operation</i>	CSRS, CCES or CAES Not Suppressing CMMS not suppressing Air bubble trapped in CSRS or CAES	Check current Check REGEN OUT flow Check for leaks Check regenerant Check AutoRegen cartridge Remove bubble by loosening fittings	6.5, Component manual 6.5 D, Component manual 6.5 B, Component manual 6.5 D, Component manual 6.5 F, Component manual 6.4
Contamination	Bad eluents Contaminated column Contaminated suppressor	Remake eluents Clean column Clean suppressor	6.2, 6.4, 6.7 A 6.3.2, Appendix B 6.3.1, Component manual
Hardware Operation	Proportioning valve	Service valve	Component manual
Poor Peak Resolution <i>Poor Efficiency</i>	Large system void volumes Sluggish injection valve Contaminated or deformed bed support Column headspace Column overloading Low sample pH	Replumb system Service valve Replace bed support Replace column Reduce sample size Reduce sample size, Dilute Sample, Use OnGuard II A	6.6.1 A, Component manual 6.6.3 B, Component manual 6.1.2 6.6.1 B 3.4 3.4
Fronting Peaks	Low sample pH Column overload Contaminated or deformed bed support Column headspace	Reduce sample size, Dilute Sample, Use OnGuard II A Reduce sample size Replace bed support Replace column	3.4 3.4 6.1.2 6.6.1 B
Tailing Peaks	Contaminated suppressor Column overloading Sluggish injection valve Contaminated sample loop	Clean suppressor Reduce sample size Service valve Replace loop	6.3.1, Component Manual 3.4 6.6.3 B, Component Manual
Short Retention Times	Flow rate too fast First peaks elute too fast Bad eluents Column contamination	Recalibrate pump Equilibrate to first eluent Remake eluents Clean column	6.6.2 A, Component Manual 6.6.3 A 6.6.2 B 6.6.2 C
Spurious Peaks	Eluent contamination Column contamination Sluggish injection valve	Remake eluents Clean Column Service valve	6.7 A, 6.2, 6.4 6.3.2 , 6.7 B 6.7 C, Component Manual
Poor Qualifications of Divalents	Sample loop contamination Suppressor Contamination	Flush, replace Clean Suppressor	6.3.3 6.3.1 , Component Manual

6.1. High Back Pressure

6.1.1. Finding the Source of High System Pressure

Total system pressure for the Dionex IonPac CG17 Guard/Capillary Guard Column plus the Dionex IonPac CS17 Analytical/Capillary Column when using the test chromatogram conditions should be below 2,000 psi. If the system pressure is approximately 100 psi higher than this, it is advisable to determine the cause of the high system pressure. The system should be operated with a High-Pressure In-Line Filter (P/N 044105) which is positioned between the Gradient Pump pressure transducer and the injection valve.

- A. **Make sure that the pump is set to the correct eluent flow rate.** Higher than recommended eluent flow rates will cause higher pressure. Measure the pump flow rate if necessary with a stop watch and graduated cylinder.
- B. **Determine which part of the system is causing the high pressure.** High pressure could be due to a plugged tubing or tubing with collapsed walls, an injection valve with a clogged port, a column with particulates clogging the bed support, a clogged High-Pressure In-Line Filter, suppressor or the detector cell.

To determine which part of the chromatographic system is causing the problem, disconnect the pump eluent line from the injection valve and turn the pump on. Watch the pressure; it should not exceed 50 psi (0.34 MPa). Continue adding system components (injection valve, column(s), suppressor and detector) one by one, while monitoring the system pressure. The pressure should increase up to a maximum when the Guard/Capillary Guard and Analytical/Capillary columns are connected (see Table 2, “Typical Dionex IonPac CS17/CG17 Operating Back Pressures”).

The Dionex Cation Self-Regenerating Suppressor 300 may add up to 100 psi (0.69 MPa) of back pressure. No other components should add more than 100 psi (0.69 MPa) of pressure. Refer to the appropriate manual for cleanup or replacement of the problem component.

- C. **Make sure your system does not have extra tubing** to increase the back pressure (as needed for the eluent generator to work properly), left over from a previous set up.

6.1.2. Replacing Column Bed Support Assemblies (2 mm and 4 mm columns only)

If the column inlet bed support is determined to be the cause of the high back pressure, it should be replaced. If the bed support is contaminated and/or deformed, it may be the cause of poor efficiency and/or poor peak shape. To change the inlet bed support assembly, refer to the following instructions, using one of the two spare inlet bed support assemblies included in the Ship Kit.

- A. **Disconnect the column from the system.**
- B. **Carefully unscrew the inlet (top) column fitting.** Use two open-end wrenches.
- C. **Remove the bed support.** Turn the end fitting over and tap it against a benchtop or other hard, flat surface to remove the bed support and seal assembly. If the bed support must be pried out of the end fitting, use a sharp pointed object such as a pair of tweezers, but be careful that you do not scratch the walls of the end fitting. Discard the old bed support assembly.
- D. **Place a new bed support assembly into the end fitting.** Make sure that the end of the column tube is clean and free of any particulate matter so that it will properly seal against the bed support assembly. Use the end of the column to carefully start the bed support assembly into the end fitting.



CAUTION

If the column tube end is not clean when inserted into the end fitting, particulate matter may obstruct a proper seal between the end of the column tube and the bed support assembly. If this is the case, additional tightening may not seal the column but instead damage the column tube or the end fitting.

Part	Dionex IonPac CS17 4-mm Columns	Dionex IonPac CS17 2-mm Columns	Dionex IonPac CS17 0.4-mm Columns
	(P/N)	(P/N)	(P/N)
Analytical or Capillary Column	076026	076028	076024
Guard Column	076027	076029	076025
Bed Support Assembly	042955	044689	N/A
End Fitting	052809	043278	N/A

- E. **Screw the end fitting back onto the column.** Tighten it fingertight, then an additional 1/4 turn (25 in x lb). Tighten further only if leaks are observed.
- F. **Reconnect the column to the system and resume operation.**



NOTE

Replace the outlet bed support ONLY if high pressure persists after replacement of the inlet fitting.

6.2. Preparation of Eluents

- A. Make sure that the eluents and regenerant are made correctly.
- B. Make sure that the eluents are made from chemicals with the recommended purity.
- C. Make sure that the deionized water used to prepare the reagents has a specific resistance of 18.2 megohm-cm.

6.3. Contamination

6.3.1. Suppressor Contamination

A contaminated suppressor could be a cause for high background conductivity due to inadequate eluent suppression, as well as a cause for poor divalent peak efficiencies and high divalent peak asymmetries (i.e. tailing peaks). If tailing peaks are observed, test and clean the suppressor.

- A. Testing if the suppressor has been contaminated and is the source of poor divalent peaks chromatography:
 - 1. Modify the QAR test chromatogram stated conditions for the particular format Dionex IonPac CS17 column so that the suppressor current applied is half of what is stated in the QAR.
 - 2. Without much delay, inject the QAR standard of the six common cations.
 - 3. As soon as the six common cations have eluted, repeat the injection under these new conditions. Save the data. If you leave the suppressor too long with this reduced current, the background conductivity will start increasing as the lower current is insufficient to regenerate the suppressor.
 - 4. Increase the suppressor current to what is stated in the QAR test chromatogram.
 - 5. Inject the QAR standard of the six common cations.
 - 6. If the peak efficiencies and asymmetries for magnesium and calcium are worse in step 5 than in step 3, this is an indication that the source is a contaminated suppressor.
- B. Cleaning the suppressor:
 - 1. Remove the suspected suppressor from the system.
 - 2. With a piece of tubing, connect the Eluent In port of the suppressor to its Regen OUT port.
 - 3. Connect the Regen In port to a waste line.
 - 4. Connect the Eluent OUT port to a pump with 0.5 M LiOH eluent. If possible, use a different pump than the analytical pump you are using for the cation columns.
 - 5. For 30 minutes, pump 0.5 M LiOH eluent at twice the “standard” flow rate for the suppressor (0.5 mL/minute for a 2-mm Dionex CSRS, 2 mL/min for a 4-mm Dionex CSRS). The contaminants may have been eluted from the suppressor at this point.
 - 6. For another 30 minutes, proceed to rinse the suppressor with DI water, at the same (double) flow rate.
 - 7. The suppressor is now ready to be re-installed and used.

6.3.2. A Contaminated Guard or Analytical/Capillary Column

Determine if the column is contaminated. Column contamination can lead to a loss of column capacity since all of the cation exchange sites will no longer be available for the sample ions. Polyvalent cations may be concentrating on the column over a series of runs. Remove the Dionex IonPac CG17 Guard and Dionex IonPac CS17 Analytical or Capillary Columns from the system. If the background conductivity decreases, the column(s) is (are) the cause of the high background conductivity. Clean or replace the Dionex IonPac CG17 at the first sign of column performance degradation (compared to the original test chromatogram) to eliminate downtime. Clean the column(s) as instructed in, “Column Cleanup” (See Appendix B, “Column Care”). To make sure that contaminated hardware is not causing the high background, use deionized water with a specific resistance of 18.2 megohm-cm as eluent. The background should be less than 1 μ S. If it is not, check the detector/conductivity cell calibration by injecting deionized water directly into it. See the appropriate manual for details.

- A. **Check for a contaminated Gradient Mixer.** Gradient Mixers in the Gradient Pump Module should be flushed thoroughly to remove any contaminant. Chloride containing eluents should not be pumped through the Dionex CSRS 300.
- B. **Use chemicals and deionized water of the proper purity.** Be especially careful to make sure that the recommended chemicals are used. The deionized water should have a specific resistance of 18.2 megohm-cm.
- C. **The system should be as metal-free as possible.** Gripper tubing fittings used in older systems are a potential source for metal contamination of the column. The new Dionex ThermoFlare or PEEK ferrule fittings are preferred. Inspect the eluent pumps periodically for any signs of leakage.
- D. **Glass eluent reservoirs can be a source of sodium contamination in the eluent.** Two-liter polyethylene eluent reservoirs (P/N 039163) are preferred.
- E. **For EG operation, use a Dionex CR-CTC Trap Column.** Install a Dionex CR-CTC Cation Trap Column (P/N 060478) if using an Eluent Generator with Dionex EGC MSA cartridge.
- F. **Install a Dionex IonPac Cation Trap Column (Dionex CTC-1, P/N 040192).** It should be positioned between the pump and the injection valve. It is highly recommended for all cation gradient applications. The Dionex CTC-1 strips the eluent of cation contaminants that will bind strongly to the analytical/capillary column resulting in the loss of column capacity and potentially interfering with the desired cation analyses. The Dionex CTC-1 minimizes baseline changes when performing gradient analyses. The Dionex CTC (2-mm), P/N 043132, should be used in 2-mm and 3-mm systems.

6.3.3. Sample Loop and/or Tubing Contamination

Eluents made with deionized water that is contaminated with bacteria and samples such as humic acids and soil extracts can potentially contaminate eluent lines and sample loops. Weak cation exchange sites are created on (or attached to) the tubing. This can happen to either Tefzel or PEEK tubing. Thus, the sample loop itself can act as a concentrator and depending on the pH of the sample or the standard and the way it is introduced, inaccurate readings for divalent analytes on weak cation exchange resins may be observed.

A. Weak Cation Exchangers

Carboxylated resins (used in the Thermo Scientific Dionex IonPac CS12, CS12A, CS14, CS15, CS16, CS17, CS18 and CS17) are weak acid cation exchangers. These resins have high selectivity for hydronium ion and are used with weak acid eluents. When the sample pH is high (pH 5), the weak cation exchange sites on the contaminated tubing are ionized and divalent cations are preferentially retained. When the sample pH is low (< pH 4), these sites are protonated by the sample and rendered inactive, so that the divalent quantification is not affected.

B. Testing for Loop Contamination when Using Carboxylated Cation Exchange Columns

A simple test can be performed (when using a column such as the Dionex IonPac CS17 which contains a carboxylated resin) with methanesulfonic acid or sulfuric acid to see if the sample loop has been contaminated:

1. Prepare a standard containing 0.5 ppm of calcium and add a small amount of 0.2 mM sodium hydroxide so that the final pH of the standard is between 6.5 and 7.5.
2. With the sample loop in the load position, flush the loop with just enough standard to rinse and fill the loop (e.g. if the loop is 25 µL, flush it with no more than 100 µL).
3. Run the standard and record the peak area.
4. Repeat steps 2 and 3, but this time flush the loop with about 5 mL of standard.
5. If after repeating steps 2 through 4, the peak area for calcium recorded in 4 is significantly larger than that in 3, then the sample loop is contaminated and acting as a concentrator.
6. Replace the sample loop with new tubing and repeat this test.
7. If there is still a quantification problem, check other components of the system (tubing, injection valve, detector cell) or call your Dionex Products representative.

If you have a divalent quantification problem in your system but you neither have the time nor replacement parts, you can still get accurate results for divalent cations if any one of the following applies:

1. Your application involves high levels of divalent cations e.g. > 5 ppm calcium; the “concentration error” is small percentage-wise.
2. The pH of your samples and standards is < 4.
3. A constant volume of sample (and standard), only slightly larger than the sample loop, is flushed through the loop at a constant sampling flow rate.

6.4. High Background or Noise

In a properly working system, the background conductivity using the operating conditions described in Section 4, “Operation,” should be < 0.3 μS with a Dionex suppressor. If the background is low but the system is noisy, an air bubble may be trapped in the suppressor. With the system running, disconnect the **ELUENT OUT** line from the suppressor and apply pressure to the open port with your gloved finger to dislodge a suspected bubble. Reconnect the line. Do not take too long to do this, as the current is still being applied to the Dionex suppressor and the eluent flow is needed to produce regenerant.

- A. **Check the conductivity flow cell for bubbles.** See the conductivity detector manual for details.

A system with a high background (> 1 μS) will probably also have high noise, resulting in increased detection limits.

- B. **Make sure that the eluents and regenerant are prepared correctly** (see Section 6.2, “Eluent Preparation”).

- C. **Determine if the columns or system are contaminated** (see Section 6.3, “Contamination”).

- D. Determine if the Suppressor is the cause of the high background and/or noise. If the above items have been checked and the problem still persists, the suppression system is causing the problem. See Section 6.5, “Suppressor Not Suppressing Properly.”

Typical background conductivity levels, in a properly working system, are shown below:

<u>ELUENT</u>	<u>EXPECTED BACKGROUND CONDUCTIVITY</u>
6 mN H_2SO_4 or 20 mN Methanesulfonic acid	< 0.5 μS
50 mN H_2SO_4 or Methanesulfonic acid	< 1.1 μS



NOTE

With a Dionex IonPac CS17 column and an Eluent Generator with e Dionex CTC-1 or CR-CTC Trap Column, an eluent step change from 3 to 40 mM <D will typically show less than 0.1 μS background change.

6.5. Suppressor Not Suppressing Properly

If the Dionex Cation Self-Regenerating Suppressor, Dionex Cation Capillary Electrolytic Suppressor, Dionex Cation Atlas Electrolytic Suppressor, or the Dionex Cation MicroMembrane Suppressor is causing the problem, refer to the Thermo Scientific Dionex Cation Self-Regenerating Suppressor Product Manual (Document No. 031139), the Thermo Scientific Dionex Cation Atlas Electrolytic Suppressor Product Manual (Document No. 031770), the Thermo Scientific Dionex Cation MicroMembrane Suppressor Product Manual (Document No. 034359), or the Thermo Scientific Dionex Cation Capillary Electrolytic Suppressor Product Manual (Document No. 065386) for detailed troubleshooting assistance.

- A. Check that the Dionex CSRS 300 is not in an alarm state.**
- B. Check for Dionex CSRS 300 leaks.**
- C. Make sure that the correct back pressure tubing is properly installed after the Dionex CSRS 300.**
- D. Check the regenerant flow rate at the REGEN OUT port of the Dionex CSRS.** Turn the power to the Dionex CSRS off. Measure the regenerant flow rate. If it is being used in the recycle mode, it should be the same flow rate as the eluent (typically 1 mL/min for 4-mm operation or 0.25 mL/min for 2-mm operation or 0.010 mL/min for 0.4-mm operation). If the Dionex CSRS is used in the AutoSuppression External Water Mode, the regenerant flow rate should be 3-5 mL/min (4mm) or 1-2 mL/min (2 mm).
- E. Check the eluent flow rate.** See if the eluent flow rate is equivalent to the flow rate specified by the analytical protocol. Measure the eluent flow rate after the column using a stopwatch and graduated cylinder. Refer to the Thermo Scientific Dionex Cation Self-Regenerating Suppressor Product Manual (Document No. 031139) or to the Thermo Scientific Dionex Cation MicroMembrane Suppressor Product Manual (Document No. 034359), or the Thermo Scientific Dionex Cation Capillary Electrolytic Suppressor Product Manual (Document No. 065386) for assistance in determining if the eluent is within suppressible limits.
- F. If you are using a Dionex AutoRegen Accessory with the Dionex CSRS (in the Chemical Suppression Mode) or the Dionex CMMS, prepare fresh regenerant solution.** Test both the suppressor and the Dionex AutoRegen Regenerant Cartridge for contamination.
 1. If the background conductivity is high after preparing fresh regenerant and bypassing the Dionex AutoRegen Regenerant Cartridge, you probably need to clean or replace your Dionex CSRS or Dionex CMMS.
 2. **If the background conductivity is low when freshly prepared regenerant is run through the Dionex CSRS or Dionex CMMS without a Dionex AutoRegen Accessory in-line, test the Dionex AutoRegen Regenerant Cartridge to see if it is expended.** Connect the freshly prepared regenerant to the Dionex AutoRegen Regenerant Cartridge. Pump approximately 200 mL of regenerant through the Dionex AutoRegen Regenerant Cartridge to waste before recycling the regenerant back to the regenerant reservoir. If the background conductivity is high after placing the Dionex AutoRegen Accessory in-line, you probably need to replace the Dionex AutoRegen Regenerant Cartridge. Refer to the “Thermo Scientific Dionex AutoRegen Regenerant Cartridge Refill Product Manual” (Document No. 032852) for assistance.

**NOTE**

Do not recycle the regenerant through the Dionex Cation Regenerant Cartridge if the eluent contains acetonitrile.

G. Non-linear response or loss of sensitivity

Indications of carbonate contamination are:

1. A higher ammonium peak than should be expected.
2. Dips on either side of an analyte peak's base.

Non-linear response or loss of sensitivity may occur when the suppressor is contaminated with carbonate. This contamination is possibly from dissolved carbon dioxide in the DI water. Degassing will help minimize the presence of carbon dioxide in acidic eluents or in DI water. ***Note, when pressurizing eluent reservoirs on the system use inert gases such as nitrogen (aqueous applications) or helium.***

When the Dionex CSRS suppressor is contaminated with carbonate the following treatment is recommended.

3. Push 5 mL of 2 M NaOH (freshly prepared) through the **ELUENT IN** port and divert a line from the **ELUENT OUT** port to waste.
4. Push 10 mL of 2 M NaOH (freshly prepared) through the **REGEN IN** port and divert a line out from the **REGEN OUT** port to waste.
5. Allow the suppressor to equilibrate for 20 minutes.
6. Repeat steps 1 and 2 with degassed DI water and reinstall the unit on the system.
7. If problem persists repeat steps 1–4.

6.6. Poor Peak Resolution

Poor peak resolution can be due any or all of the following factors.

6.6.1. Loss of Peak Efficiency Throughout the Chromatogram

- A. **Extra-column effects can result in sample band dispersion, causing loss of peak efficiencies.** Make sure you are using PEEK tubing with an i.d. of no greater than 0.010" for 4-mm systems or 0.005" for 2-mm systems to make all eluent liquid line connections between the injection valve and the detector cell inlet. Cut the tubing lengths as short as possible. Check for leaks. Use only precut capillary tubing for capillary systems.
- B. **Check to see if headspace has developed in the guard or analytical column.** This is usually due to improper use of the column such as submitting it to high pressures. Remove the column's top end fitting (see Section 6.1.2, "Replacing Column Bed Support Assemblies"). If the resin does not fill the column body all the way to the top, it means that the resin bed has collapsed, creating a headspace. The column must be replaced.

6.6.2. Loss of Resolution Throughout the Chromatogram Due to Shortened Retention Times

Even with adequate system and column efficiency, resolution of peaks will be compromised if analytes elute too fast.

- A. **Check the flow rate.** See if the eluent flow rate is equivalent to the flow rate specified by the analytical protocol. Measure the eluent flow rate after the column using a stopwatch and graduated cylinder.
- B. **Check to see if the eluent compositions and concentrations are correct.** An eluent that is too concentrated will cause the peaks to elute faster. Prepare fresh eluent. If you are using a gradient pump to proportion the eluent, components from two or three different eluent reservoirs, the resulting eluent composition may not be accurate enough for the application. Use one reservoir containing the correct eluent composition to see if this is the problem. This may be a problem when one of the proportioned eluents is less than 5%.
- C. **Column contamination can lead to a loss of column capacity.** This is because all of the cation exchange sites will no longer be available for the sample ions. For example, polyvalent cations from the sample or metals may concentrate on the column. Refer to, "Column Cleanup" (see Appendix B, "Column Care"), for recommended column cleanup procedures.

Possible sources of column contamination are impurities in chemicals and in the deionized water used for eluents or components of the sample matrix. Be especially careful to make sure that the recommended chemicals are used. The deionized water should have a specific resistance of 18.2 megohm-cm.

- D. **Diluting the eluent will improve peak resolution, but will also increase the analytes' retention times.** If a 10% dilution of the eluent is not sufficient to obtain the desired peak resolution, or if the resulting increase in retention times is unacceptable, clean the column (see Appendix B, "Column Cleanup" in "Column Care").

After cleaning the column, reinstall it in the system and let it equilibrate with eluent for about 30 minutes. No water wash is necessary. The column is equilibrated when consecutive injections of the standard give reproducible retention times. The original column capacity should be restored by this treatment, since the contaminants should be eluted from the column. If you need assistance in solving resolution problems, contact Technical Support for Dionex Products. In the U.S., call 1-800-346-6390. Outside the U.S., call the nearest Thermo Fisher Scientific Office.

6.6.3. Loss of Early Eluting Peak Resolution

Lack of equilibration to the initial eluent or improperly swept out of void volumes are usually the cause of poor resolution or efficiency of peaks eluting near the system void volume compared to the later eluting peaks.

- A. **Be sure that the column is equilibrated to the initial eluent.** Typically, gradient applications require approximately 10 minutes to equilibrate to the initial eluent. The minimum equilibration time can be determined by making successive runs with increasing equilibration times. The column is equilibrated to the initial eluent when additional equilibration time does not increase the runtime of the first eluting peaks.
- B. **Sluggish operation of the injection valve may be the problem.** Check the air pressure and make sure there are no gas leaks or partially plugged port faces. Refer to the valve manual for instructions.
- C. **Improperly swept out volumes anywhere in the system prior to the guard and analytical/capillary columns may be the problem.** Swap components, one at a time, in the system prior to the analytical/capillary column and test for front-end resolution after every system change.

6.7. Spurious Peaks

- A. **Eluents made with chemicals lacking the required purity will contaminate columns rapidly.** Remake all stock solutions and eluents using chemicals that meet the chemical requirements specified in Section 4.3, “Chemical Purity Requirements.” Clean the column as indicated in “Column Cleanup” (see Appendix B, “Column Care”).
- B. **Spurious peaks may be due to column contamination.** If the samples contain an appreciable level of polyvalent cations, polyvalent cations may contaminate the column. As a result, the retention times for the analytes will decrease, and spurious, inefficient peaks can show up at unexpected times. This problem may be solved by increasing the time between analyses or by adding a regeneration step between successive runs to elute polyvalent cationic contaminants off the column before the next sample injection takes place.
- C. **An injection valve that needs service may produce baseline upsets.** This baseline upset can show up as one or multiple peaks of varying size(s) and shape(s). Typically this will occur when the particular valve needs to be cleaned or torqued (see the system manual). Small baseline disturbances at the beginning or at the end of the chromatogram can be overlooked as long as they do not interfere with the quantification of the peaks of interest.

6.8. Poor Efficiency Using Capillary Columns

Incorrectly installed fittings on capillary tubing can increase void volumes, causing chromatograms with tailing peaks.

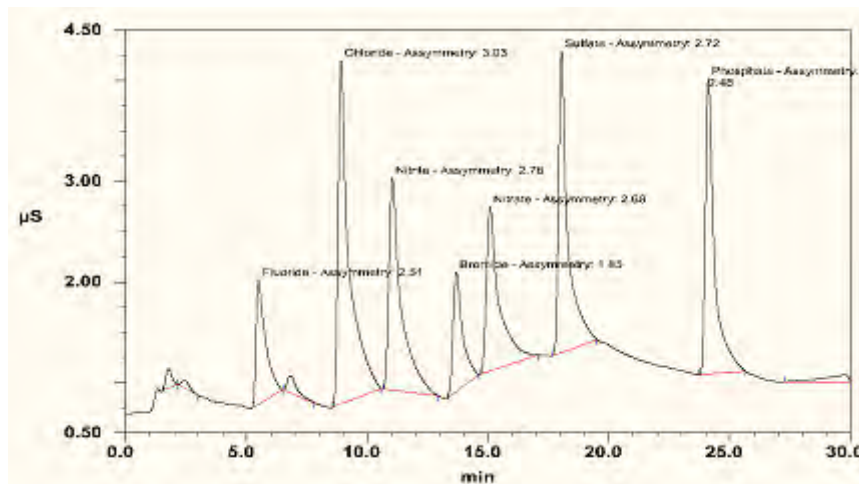


Figure 22
Tailing Peaks Caused by Incorrectly Installed
Capillary Tubing Fittings

When connecting a capillary tube fitting, make sure that the ferrule and fitting bolt are at least 2 mm (0.1 in) from the end of the tubing before you insert the tubing into the port. Do not place the ferrule and fitting bolt flush with the end of the tubing. Figure 23 illustrates the correct and incorrect placement of the ferrule and fitting bolt on the tubing.

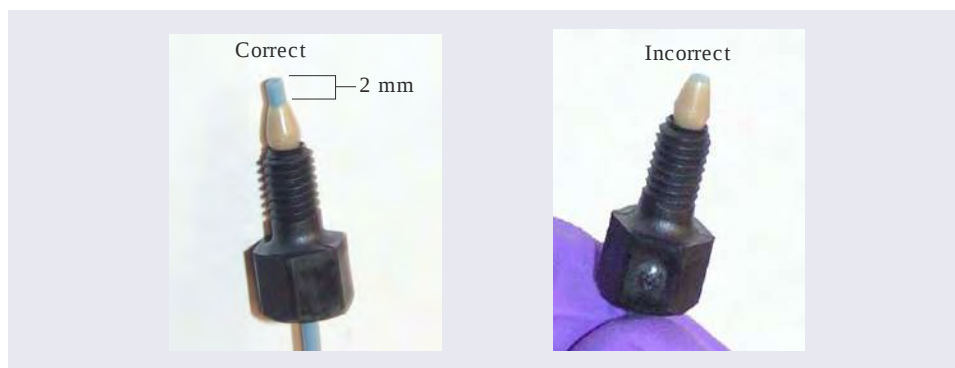


Figure 23
Correct and Incorrect Ferrule and
Fitting Bolt Placement for Capillary Tubing Connections

APPENDIX A - QUALITY ASSURANCE REPORT

Quality Assurance Report - Dionex IonPac CS17 Analytical Column - 4 x 250 mm

Quality Assurance Report - Dionex IonPac CS17 Analytical Column - 2 x 250 mm

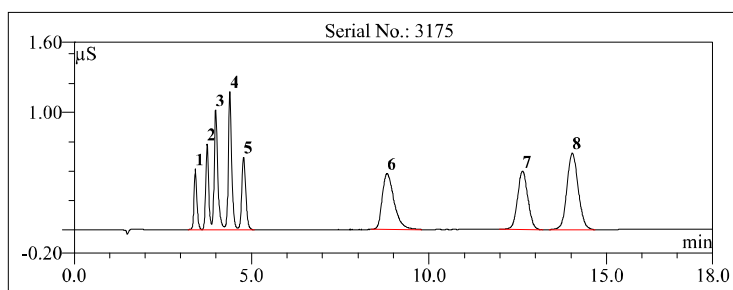
Quality Assurance Report - Dionex IonPac CS17 Capillary Column - 0.4 x 250 mm

Quality Assurance Report - Dionex IonPac CS17 Analytical Column - 4 x 250 mm

IonPac® CS17
Analytical (4 x 250 mm)
Product No. 060557

Date: 10-Oct-11 15:22
Serial No. : 003175
Lot No. : 011-28-0021

Eluent: 6 mM MSA (Methanesulfonic acid)
Flow Rate: 1.00 mL/min
Temperature: 30 °C
Detection: Suppressed Conductivity
Suppressor: Cation Self-Regenerating Suppressor (CSRS® ULTRA II, 4mm)
 AutoSuppression® Recycle Mode
Applied Current: 18 mA
Injection Volume: 25 µL
Storage Solution: Eluent (6 mM MSA)



No.	Peak Name	Ret.Time (min)	Asymmetry (A/A)	Resolution (EP)	Efficiency (EP)	Concentration (mg/L)
1	Lithium	3.42	1.3	2.17	8384	0.1
2	Sodium	3.74	1.3	1.51	9585	0.4
3	Ammonium	3.99	1.6	2.35	8423	0.5
4	Potassium	4.39	1.3	2.11	10931	1.0
5	Dimethylamine	4.78	1.3	10.22	9130	1.0
6	Triethylamine	8.82	1.8	6.81	3539	7.0
7	Magnesium	12.64	1.1	2.52	9049	0.5
8	Calcium	14.04	1.2	n.a.	9305	1.0

QA Results:

Analyte	Parameter	Specification	Results
Calcium	Efficiency	>=3600	Passed
Calcium	Asymmetry	1.0-1.9	Passed
Calcium	Retention Time	12.65-15.95	Passed
Triethylamine	Efficiency	>=1530	Passed
Triethylamine	Asymmetry	1.1-2.0	Passed
	Pressure	<=1540	989

Production Reference:

Datasource: Resin
 Directory: RTC\RTC_2
 Sequence: RQ_CS17_4X250_09-19-2011
 Sample No.: 37

6.80 DU10c Build 2859 (179491) (Demo-Installation)

Chromleon® Dionex Corp. 1994-2011

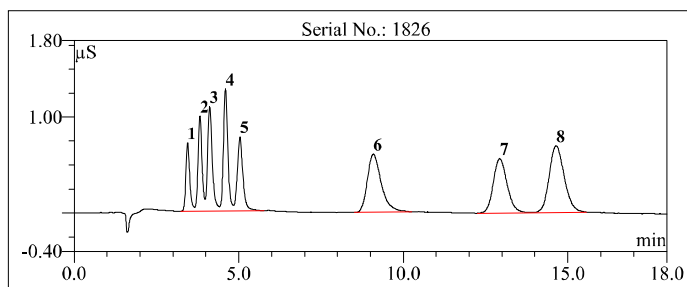
066667-03 (QAR)

Quality Assurance Report - Dionex IonPac CS17 Analytical Column - 2 x 250 mm

IonPac® CS17
Analytical (2 x 250 mm)
Product No. 060561

Date: 01-Apr-11 11:12
Serial No. : 001826
Lot No. : 010-04-066

Eluent: 6 mM MSA (Methanesulfonic acid)
Flow Rate: 0.25 mL/min
Temperature: 30 °C
Detection: Suppressed Conductivity
Suppressor: Cation Self-Regenerating Suppressor (CSRS® ULTRA II, 2mm)
 AutoSuppression® Recycle Mode
Applied Current: 5 mA
Injection Volume: 6 µL
Storage Solution: Eluent (6 mM MSA)



No.	Peak Name	Ret.Time (min)	Asymmetry (AIA)	Resolution (EP)	Efficiency (EP)	Concentration (mg/L)
1	Lithium	3.44	1.5	1.81	4438	0.1
2	Sodium	3.82	n.a.	1.29	5142	0.4
3	Ammonium	4.12	n.a.	2.02	4624	0.5
4	Potassium	4.60	1.3	1.68	6192	1.0
5	Dimethylamine	5.03	1.2	7.84	4905	1.0
6	Triethylamine	9.09	1.6	5.12	2354	7.0
7	Magnesium	12.93	1.2	2.17	4670	0.5
8	Calcium	14.64	1.3	n.a.	4982	1.0

QA Results:

Analyte	Parameter	Specification	Results
Calcium	Efficiency	>=3600	Passed
Calcium	Asymmetry	1.0-1.9	Passed
Calcium	Retention Time	12.65-15.95	Passed
Triethylamine	Efficiency	>=1530	Passed
Triethylamine	Asymmetry	1.1-2.0	Passed
	Pressure	<=1760	1136

Production Reference:

Datasource: Archive-Con
 Directory: CON-2011\COLUMN\CPA\CPA_I0
 Sequence: 900537_CS17_2X250MM
 Sample No.: 15

6.80 DU10c Build 2859 (179491) (Demo-Installation)

Chromeleon® Dionex Corp. 1994-2011

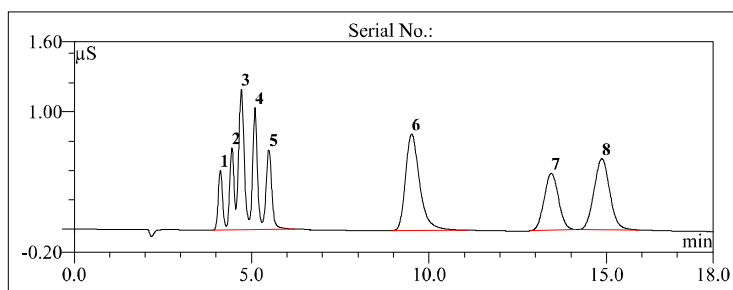
066664-03 (QAR)

Quality Assurance Report - Dionex IonPac CS17 Capillary Column - 0.4 x 250 mm

IonPac® CS17
Capillary (0.4 x 250 mm)
Product No. 075774

Date: 31-Oct-11 14:09
Serial No. :
Lot No. : 010-21-176

Eluent: 6 mM MSA (Methanesulfonic acid)
Flow Rate: 0.010 mL/min
Temperature: 30 °C
Detection: Suppressed Conductivity
Suppressor: Cation Capillary Electrolytic Suppressor (CCES 300)
 AutoSuppression® Recycle Mode
Applied Current: 6 mA
Injection Volume: 400 nL
Storage Solution: Eluent (6 mM MSA)



No.	Peak Name	Ret.Time (min)	Asymmetry (A/A)	Resolution (EP)	Efficiency (EP)	Concentration (mg/L)
1	Lithium	4.12	1.1	1.47	5438	0.05
2	Sodium	4.45	n.a.	1.05	6399	0.20
3	Ammonium	4.71	n.a.	1.51	4505	0.25
4	Potassium	5.10	1.0	1.54	7761	0.50
5	Dimethylamine	5.49	1.0	8.21	6121	0.50
6	Triethylamine	9.51	1.5	5.45	2942	3.50
7	Magnesium	13.45	1.1	1.84	5186	0.25
8	Calcium	14.87	1.1	n.a.	5379	0.50

QA Results:

Analyte	Parameter	Specification	Results
Calcium	Efficiency	>=3600	Passed
Calcium	Asymmetry	1.0-1.9	Passed
Calcium	Retention Time	12.65-15.95	Passed
Triethylamine	Efficiency	>=1530	Passed
Triethylamine	Asymmetry	1.1-2.0	Passed
	Pressure	<=1540	943

Production Reference:

Datasource: QAR
 Directory Cap\CS17
 Sequence: CS17_p4x250mm
 Sample No.: 1

6.80 DU10c Build 2859 (179491) (Demo-Installation)

Chromleon® Dionex Corp. 1994-2011

APPENDIX B - COLUMN CARE

B.1 Recommended Operating Pressures

Operating a column above its recommended pressure limit can cause irreversible loss of column performance. The maximum recommended operating pressure for the Dionex IonPac CS17 Analytical, Capillary or Guard Column is 4,000 psi (27.57 MPa).

B.2 Column Start-Up

The column is shipped with eluent as the storage solution. This eluent is the same one shown in the test chromatogram. If you plan to use an eluent other than the test eluent, first equilibrate the column with the desired eluent for 30 to 60 minutes. The column is equilibrated when two consecutive injections of the standard produce the same retention times.

B.3 Column Storage

The column's storage solution should be the eluent used for the particular application. If the column will not be used for one week or more, prepare it for long term storage by flushing the column for a few minutes with the eluent. Cap both ends securely, using the plugs supplied with the column.

B.4 Column Conditioning

For sample matrices that contain organic solvent, it is recommended to condition the column with the following procedure:

- A. Disconnect the column and direct the column effluent to a waste container.
- B. Rinse the column for 90 minutes with 0.5 mN sulfuric acid and 1-0%acetonitrile.
- C. Rinse the column for 30 minutes with eluent.
- D. Reconnect the column to the suppressor.

B.5 Column Cleanup

The following column cleanup protocols have been divided into two general isocratic protocols:

- I. Acid soluble contaminants
- II. Hydrophobic cations and organic contaminants.

Always ensure that the cleanup protocol used does not switch between eluents which may create high pressure eluent interface zones in the column. High pressure zones can disrupt the uniformity of the packing of the column bed and irreversibly damage the performance of the column. High pressure zones in the column can be created by pumping successive eluents through the column that are not miscible, that have eluent components in one eluent that will precipitate out in the other eluent or by using an acid eluent followed by a base eluent which may create a neutralization pressure band. The precipitation of the salts in solvents during column rinses can result in very high pressure zones. High viscosity mixing zones can be created between two eluents having solvents with a very high energy of mixing.

When in doubt, always use low eluent flow rate (half of standard flow rate for the particular format), and include short column steps to reduce the solvent content of the eluent to < 5% levels and the ionic strength of the eluent to < 50 mM levels to avoid creating high pressure zones in the column that may disrupt the uniformity of the column packing. This intermediate low concentration step will prevent precipitation or high viscosity zones. Avoid creating high pressure zones in the column that may disrupt the uniformity of the column packing.

III. Column Cleanup Procedure for Polyvalent Cations and Acid-Soluble Contaminants or Transition Metals

- A. Prepare 500 mL of 1 M HCl for the cleanup solution. Alternatively prepare 500 mM oxalic acid to remove transition metals such as iron or aluminum contamination.

**CAUTION**

Nitric acid should not be used instead of hydrochloric acid since nitric acid will not effectively remove iron contaminants. Do not clean the column with alcohols or with basic eluents.

- B. **Disconnect the Suppressor from the Dionex IonPac CS17 Analytical or Capillary Column.** If your system is configured with both a guard column and an analytical/capillary column, place the guard behind the analytical/capillary column in the eluent flow path. Double check that the eluent flows in the direction designated on each of the column labels.

**NOTE**

When cleaning an analytical or capillary column and a guard in series, ensure that the guard column is placed after the analytical/capillary column in the eluent flow path. Contaminants that have accumulated on the guard column can be eluted onto the analytical or capillary column and irreversibly damage it. If in doubt, clean each column separately.

**CAUTION**

DO NOT pump hydrochloric acid through the Dionex CSRS 300 or the CCES 300 suppressor.

- C. Set the **pump flow rate** to 1.0 mL/min for a Dionex IonPac CS17 4-mm Analytical or Guard Column and to 0.25 mL/min for a Dionex IonPac CS17 2-mm Analytical or Guard Column. Set the pump flow rate to 0.010 mL/min for a Dionex IonPac CS17 Capillary or Capillary Guard Column.
- D. **Rinse the column for 15 minutes with 10mM HCl** before pumping the chosen cleanup solution over the column.
- E. **Pump the cleanup solution (1 M HCl or 500 mM oxalic acid) through the column for 60 minutes.**
- F. **Rinse the column(s) for 15 minutes with 10 mM HCl before pumping eluent over the column.**
- G. **Reconnect the Suppressor to the Dionex IonPac CS17 Analytical or Capillary Column and place the guard column in line** between the injection valve and the analytical or capillary column if your system was originally configured with a guard column.
- H. **Equilibrate the system** with eluent before resuming normal operation.

IV. Hydrophobic Cations and Organic Contaminants

- A. **Disconnect the analytical/capillary column** from the injection valve and the suppressor. Disconnect the Gradient Mixer or the Dionex Cation Trap Column (Dionex CTC-1 or Dionex CR-CTC) from the pump. Connect the Dionex IonPac CS17 Analytical/Capillary Column directly to the pump. Direct the effluent from the analytical/capillary column directly to a waste container.
- B. **Set the flow rate** to 1 mL/min for a Dionex IonPac CS17 4-mm Analytical or Guard Column and to 0.25 mL/min for a Dionex IonPac CS17 2-mm Analytical or Guard Column. Set the pump flow rate to 0.010 mL/min for a Dionex IonPac CS17 Capillary or Capillary Guard Column.
- C. **Use the following gradient program** to remove hydrophobic cations and organic contaminants.

Eluent 1: 100 mM HCl
Eluent 2: 90% Acetonitrile in deionized water

Time (min)	% E1	% E2
0.0	100	0
20.0	0	100
25.0	0	100
45.0	100	0
55.0	100	0

- D. **Rinse the column for 15 minutes with 10 mM HCl** before pumping eluent over the column.
- E. **Rinse the column(s) with 6 mM MSA eluent** for at least 30 minutes before resuming normal operation.
- F. **Reconnect the Dionex IonPac CS17.** Connect the Analytical/Capillary Column outlet to the Suppressor and the inlet to either the Dionex IonPac CG17 Guard Column or the Pump Module.
- G. **Equilibrate the column with eluent before resuming normal operation.**

APPENDIX C – CONFIGURATION

C.1 Configuration of Ion Chromatography (IC) Systems

Table 7
Configuration of Ion Chromatography Systems

Condition	2-mm System Operation Summary	4-mm System Operation Summary	0.4-mm System Operation Summary
Eluent Flow Rate	Typically 0.25 mL/min	Typically 1.0 mL/min	Typically 0.010 mL/min
Dionex Cation Self-Regenerating Suppressor	Dionex CSRS 300 2-mm (P/N 053949)	Dionex CSRS 300 4-mm (P/N 053948)	Dionex CCES 300 (P/N 072053)
Dionex Cation Atlas Electrolytic Suppressor	Dionex CAES (P/N 065118) (max. 25 mM MSA)	Dionex CAES (P/N 065118) (max. 25 mM MSA)	N/A
Dionex Cation MicroMembrane Suppressor 300	Dionex CMMS 300 2-mm (P/N 056753)	Dionex CMMS 300 4-mm (P/N 056752)	N/A
Regenerant Flow Rate	Typically 50-100% of 4-mm System, 2.5 – 4 mL/min	Typically 10-15 mL/min	N/A
Injection Loop	5-25 µL	10-50 µL	0.4 µL
System Void Volume	Eliminate switching valves, couplers and the Dionex GM-3 Gradient Mixer. Use only the Dionex Microbore GM-4 (2-mm) Mixer (P/N 049135).	Minimize dead volumes. Switching valves, couplers can be used. Use the Dionex GM-2, Dionex GM-3, Dionex GM-4 or recommended gradient mixers.	Use only on an IC System equipped for capillary analysis.
Pumps	Use the Dionex DP/SP3000/DP/SP5000/GS50/GP50/GP40/IP20/IP25 in Microbore Configuration with a Dionex Microbore GM-4 (2-mm) Gradient Mixer.	Use the Dionex DP/SP3000/DPSP5000/GP40/GP50/IP20/IP25 in Standard-Bore Configuration.	Use only a pump designed for capillary flow rates such as the Dionex ICS-5000 capillary pump.
Chromatographic Module	A thermally controlled column oven such as the Dionex LC25,LC30,ICS-1500, 1600, 2000, 2100, 3000, 5000 DC	A thermally controlled column oven such as the Dionex LC25,LC30,ICS-1500, 1600, 2000, 2100, 3000, 5000 DC	A thermally controlled column compartment such as the Dionex ICS-5000 DC or Dionex IC-Cube.
Detectors	Dionex CD20, CD25, CD25A, ED40, ED50 or ED50A Dionex Conductivity Cell with DS3 P/N 044130 or Dionex Conductivity Cell with Dionex P/N 061830 Dionex AD20/AD25 Cell (6-mm, 7.5 µL, P/N 046423) Ensure 30-40 psi back pressure.	Dionex CD20, CD25, CD25A, ED40, ED50 or ED50A Dionex Conductivity Cell with DS3 P/N 044130 or Dionex Conductivity Cell with Dionex P/N 061830 Dionex AD20/AD25 Cell (10-mm, 9 µL, P/N 049393) Ensure 30-40 psi back pressure.	Use only a conductivity detector designed for capillary flow rates such as the Dionex ICS-5000 Capillary CD.

C.2 Tubing Back Pressures

Table 8
Tubing Back Pressures for Suppressed IC

Color	Dionex P/N	I.D. inch	I.D. cm	Volume mL/ft	Back pressure Psi/ft. at 1 mL/min	Back pressure Psi/ft. at 0.25 mL/min	Back pressure Psi/cm at 1 mL/min
Green	044777	0.030	0.076	0.137	0.086	0.021	0.003
Orange	042855	0.020	0.051	0.061	0.435	0.109	0.015
Blue	049714	0.013	0.033	0.026	2.437	0.609	0.081
Black	042690	0.010	0.025	0.015	6.960	1.740	0.232
Red	044221	0.005	0.013	0.004	111.360	27.840	3.712
Yellow	049715	0.003	0.008	0.001	859.259	214.815	28.642
Light Blue	071870	0.0025	0.006	0.009	1766.0	441.0	58.0